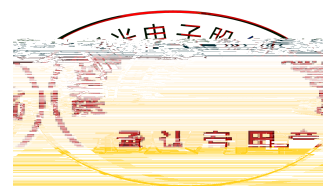
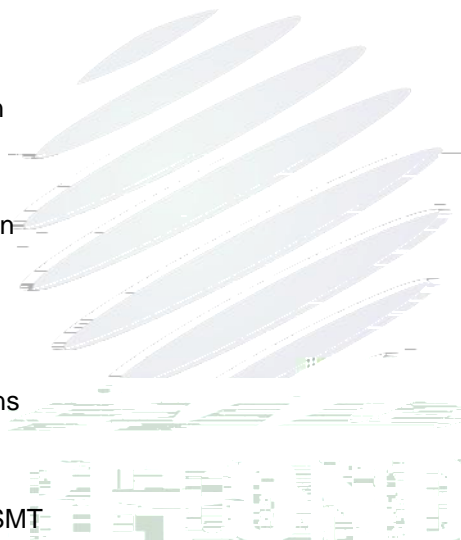


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  - 4.1 Handling Precautions

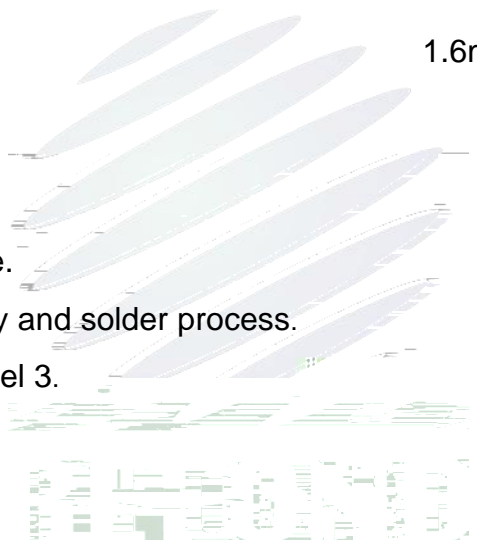


# product

The Colour LED which was fabricated using a orange chip Package Dimension :  
1.6mmX0.8mmX0.7mm.

LED

1.6mmX0.8mmX0.7mm



Extremely wide viewing angle.

Suitable for all SMT assembly and solder process.

Moisture sensitivity level: Level 3.

RoHS compliant.

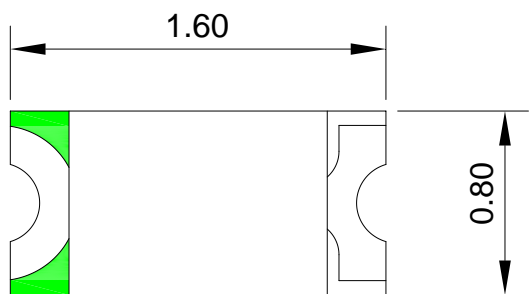


Fig.1-1 Top view

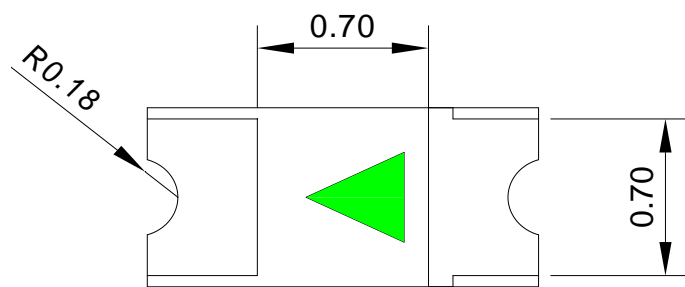


Fig.1-2 Bottom view

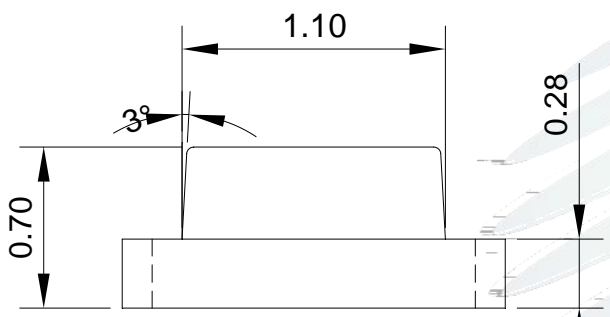


Fig.1-3 Side view

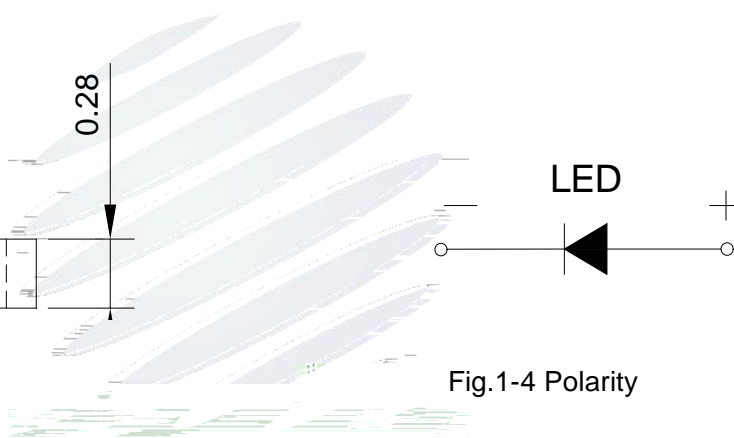


Fig.1-4 Polarity

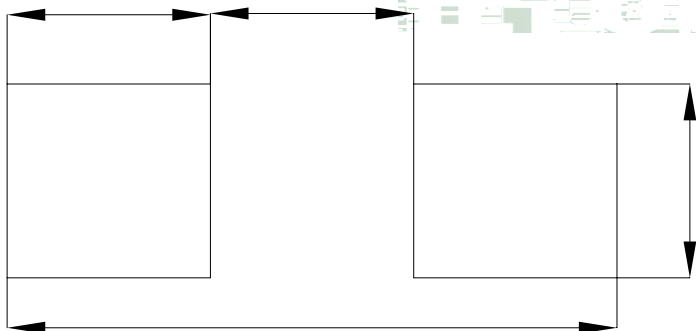


Fig.1-5 Soldering patterns

Notes

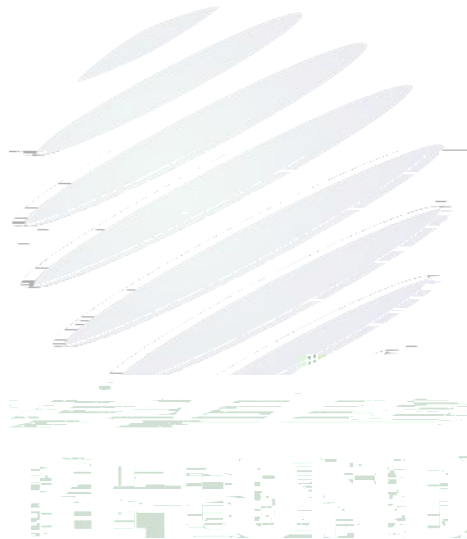
All dimensions units are millimeters.

All dimensions tolerances are  $\pm 0.2\text{mm}$  unless otherwise noted.



Table 1-1 Electrical / Optical Characteristics at Ts=25°C

| Item | Test Condition | Symbol | Value | Unit |
|------|----------------|--------|-------|------|
|------|----------------|--------|-------|------|



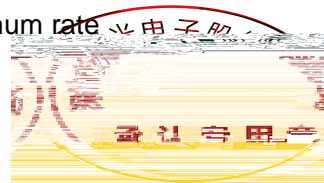
Notes :  $V_R=5V$  For test conditions.  $V_R=5V$

Table 1-2 Absolute Maximum Ratings at Ts=25°C

| Parameter                     | Symbol    | Rating    | Units |
|-------------------------------|-----------|-----------|-------|
| Power Dissipation             | $P_d$     | 72        | mW    |
| Forward Current               | $I_F$     | 30        | mA    |
| Peak Forward Current Of Pulse | $I_{FP}$  | 60        | mA    |
| Electrostatic Discharge (HBM) | $E_{SD}$  | 2000      | V     |
| Operating Temperature         | $T_{opr}$ | -40 ~ +85 |       |
| Storage Temperature           | $T_{stg}$ | -40 ~ +85 |       |
| Junction Temperature          | $T_j$     | 95        |       |

Notes

1. 1/10 Duty cycle, 0.1ms pulse width.
2. The above forward voltage measurement allowance tolerance is  $\pm 0.1V$ .
3. The above dominant wavelength measurement allowance tolerance is 2nm.
4. The above luminous intensity measurement allowance tolerance  $\pm 10\%$ .
5. Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.
6. All measurements were made under the standardized environment of Refond.
7. When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate



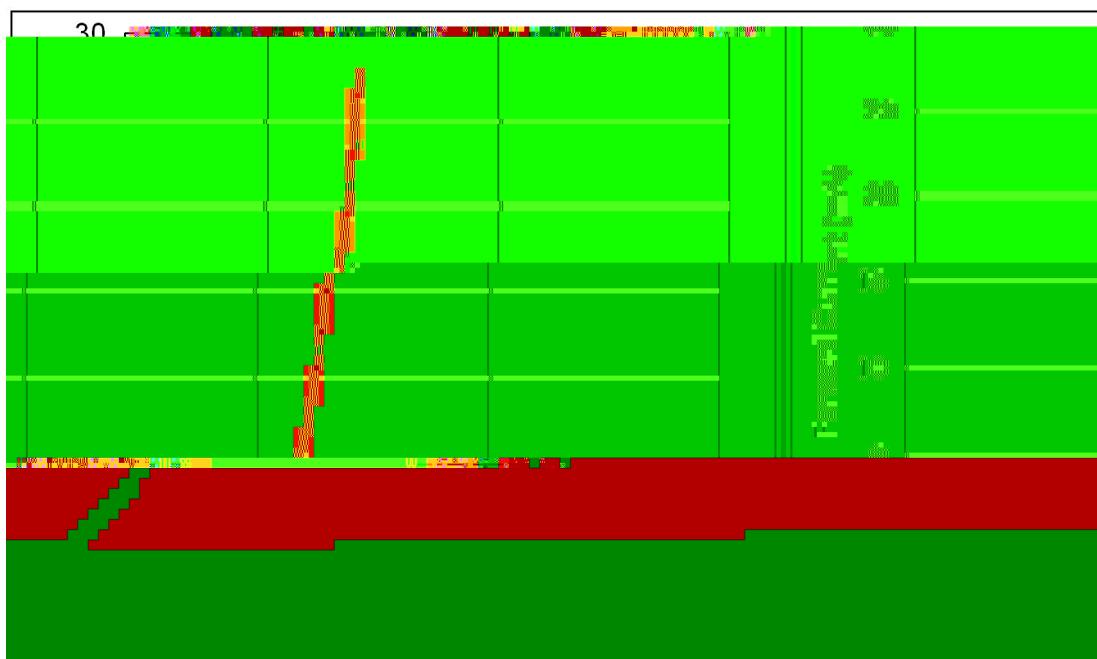


Fig 1-6 Forward Voltage Vs. Forward Current

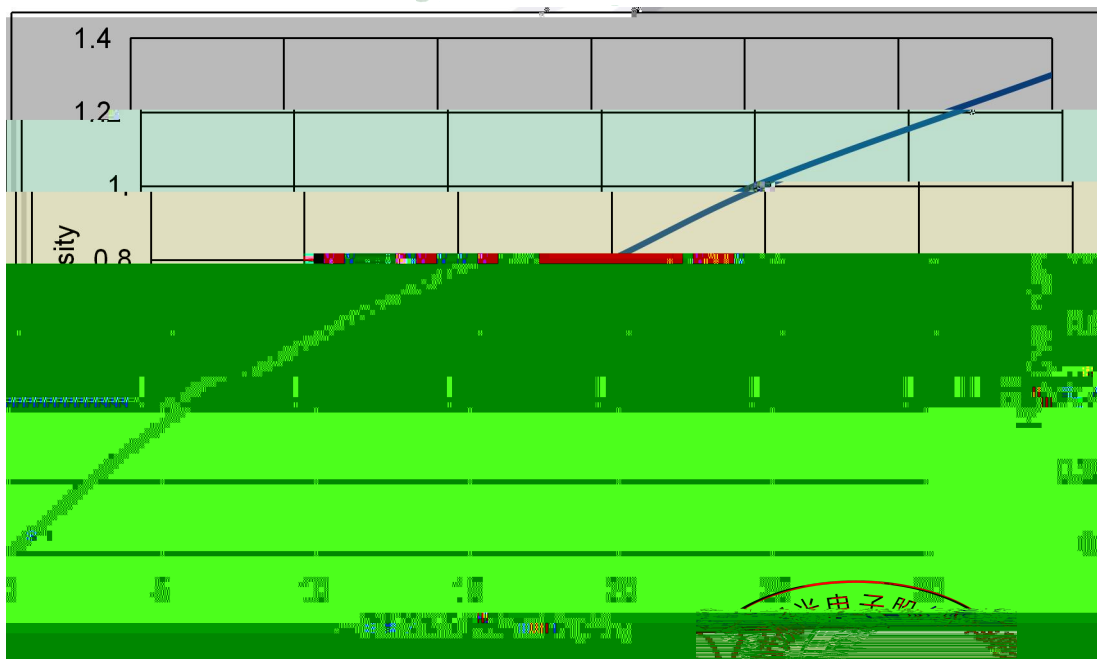


Fig 1-7 Forward Current Vs. Relative Intensity

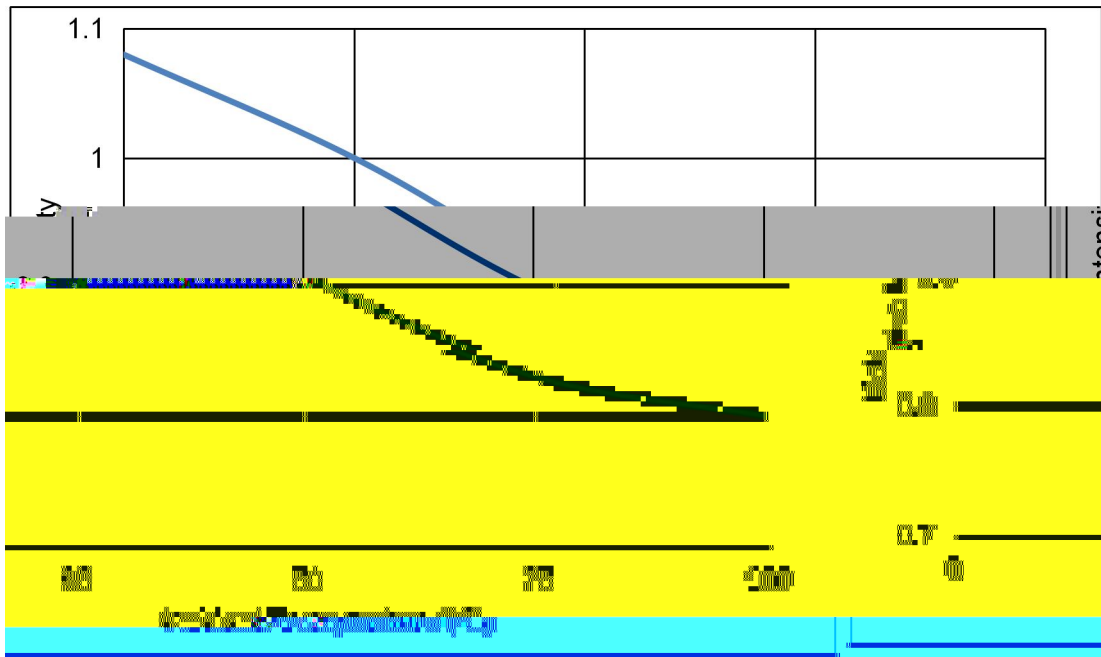


Fig 1-8 Pin Temperature Vs Relative Intensity

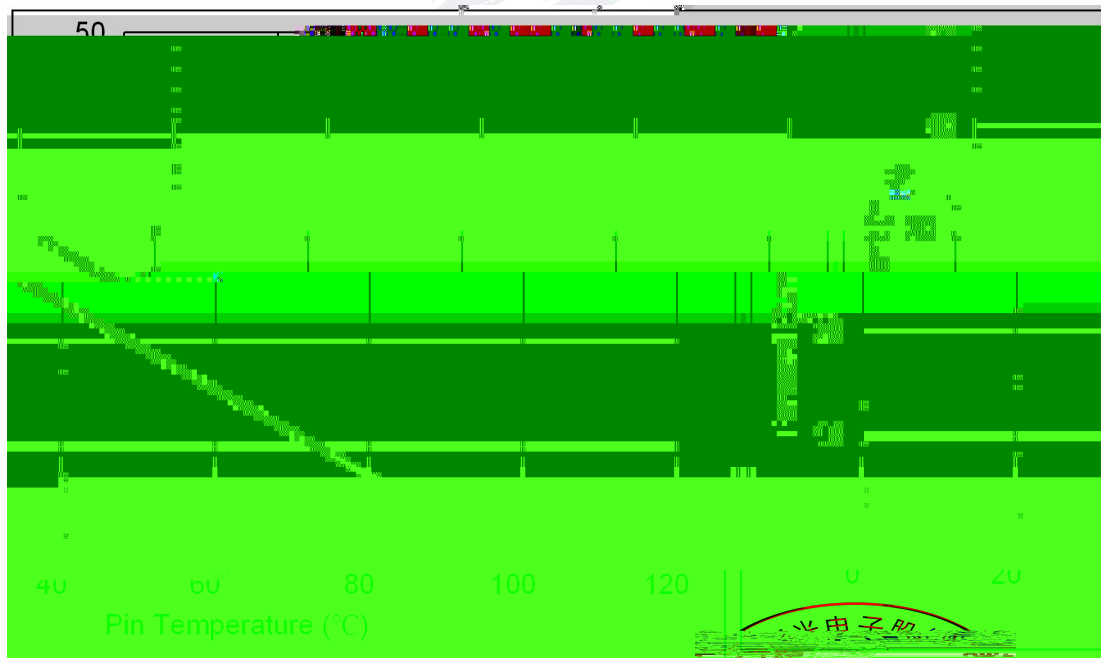
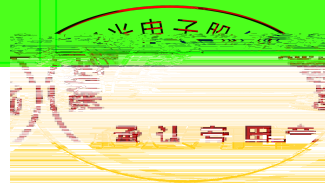


Fig 1-9 Pin Temperature Vs Forward Current





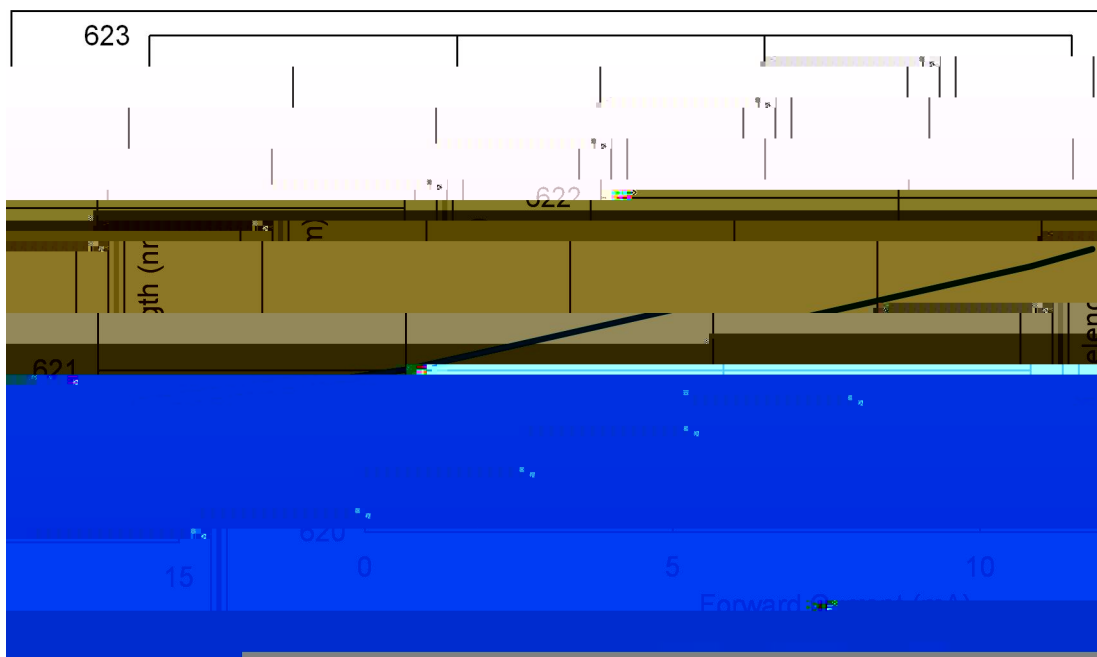


Fig 1-10 Forward Current Vs. Dominate Wavelength (Ta=25 )

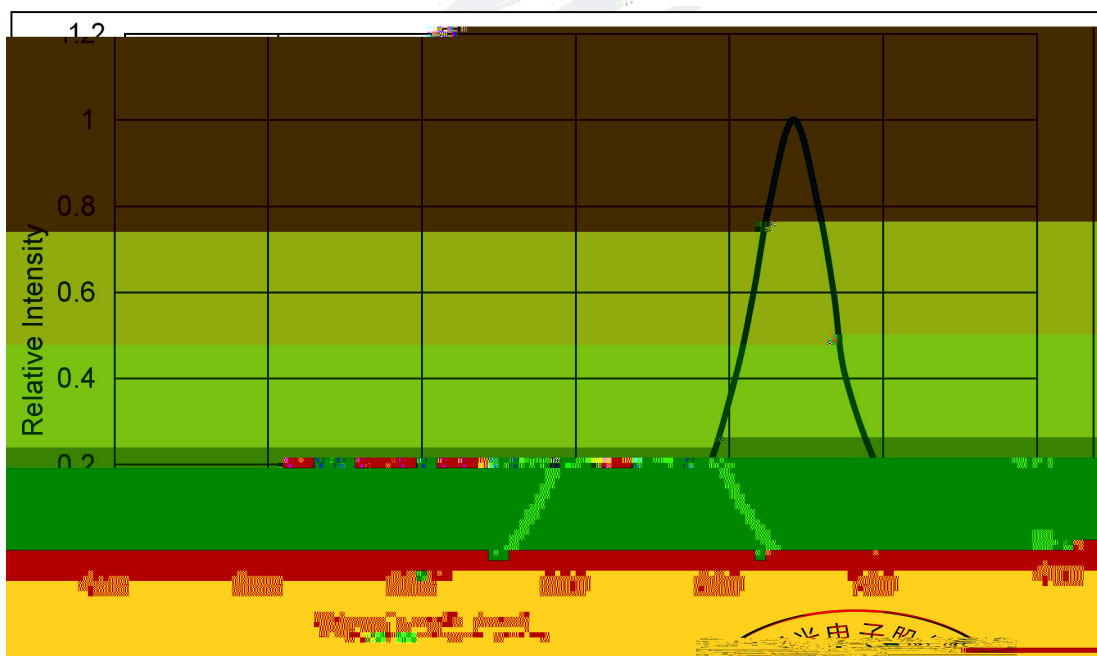


Fig 1-11 Relative Intensity Vs. Wavelength (Ta=25)

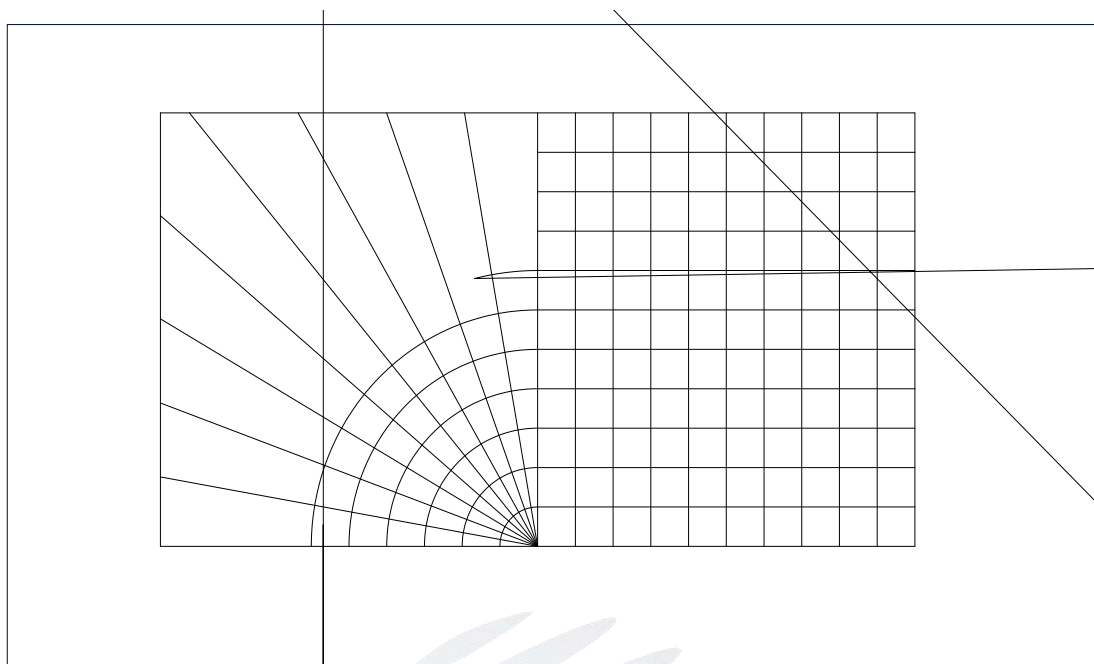
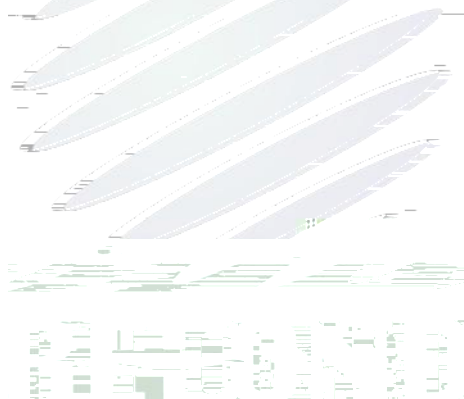


Fig 1-12 Diagram characteristics of radiation





Package:4000pcs/reel.

4000pcs

### 2.1.1 Carrier Tape Dimension

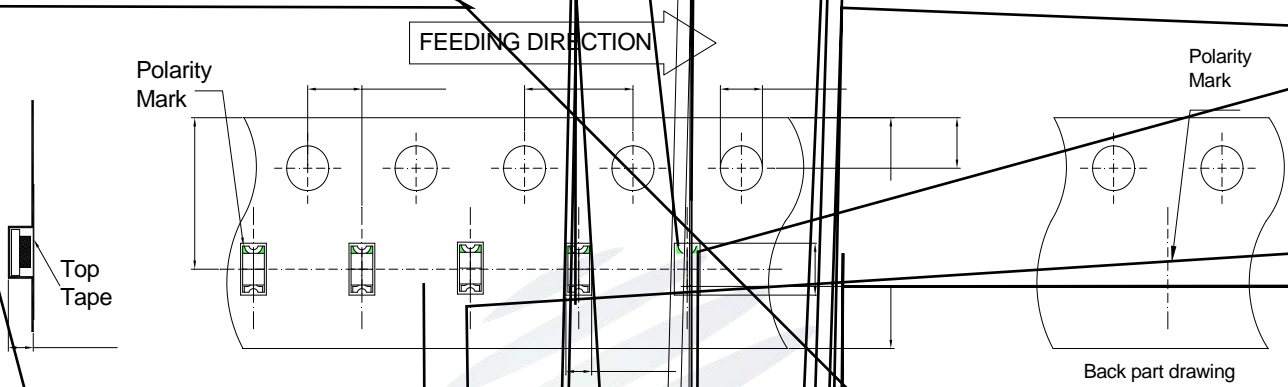


Fig.2-1 Carrier Tape Dimension

### 2.1.2 Reel Dimension

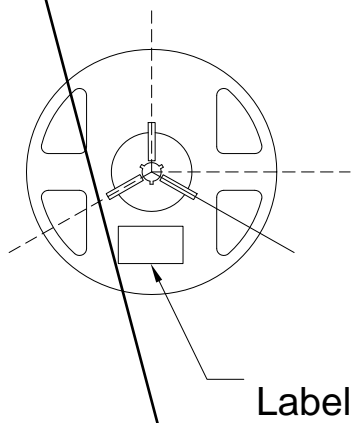


Fig.2-2 Reel Dimension

Table 2-1 Dimension

|   |            |
|---|------------|
| A | 8.0 0.1mm  |
| B | 178 1mm    |
| C | 60 1mm     |
| D | 13.0 0.5mm |

#### Notes

The tolerances unless mentioned  $\pm 0.1\text{mm}$ . Unit: mm

### 2.1.3 Label Form Specification

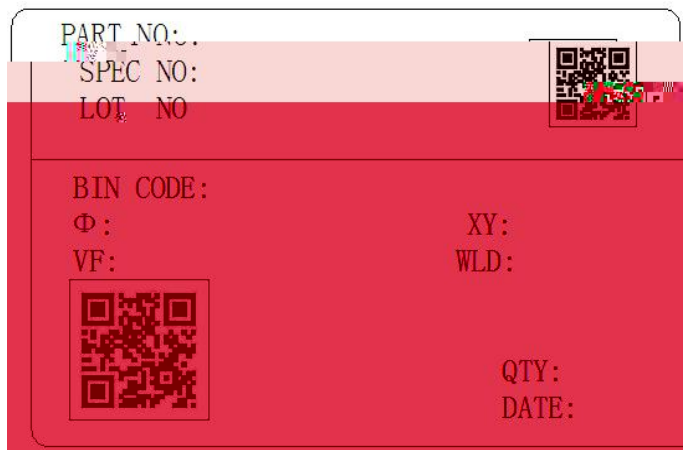


Fig. 2-3 Label Form Specification

Table 2-2 Parameter

|                |                  |
|----------------|------------------|
| PART NO.       | Part Number      |
| SPEC NO.       | Spec Number      |
| LOT NO.        | Lot Number       |
| BIN CODE       | Bin Code         |
|                | Luminous flux    |
| XY             | Chromaticity Bin |
| V <sub>F</sub> | Forward Voltage  |
| WLD            | Wavelength       |
| QTY            | Packing Quantity |
| DATE           | Made Date        |

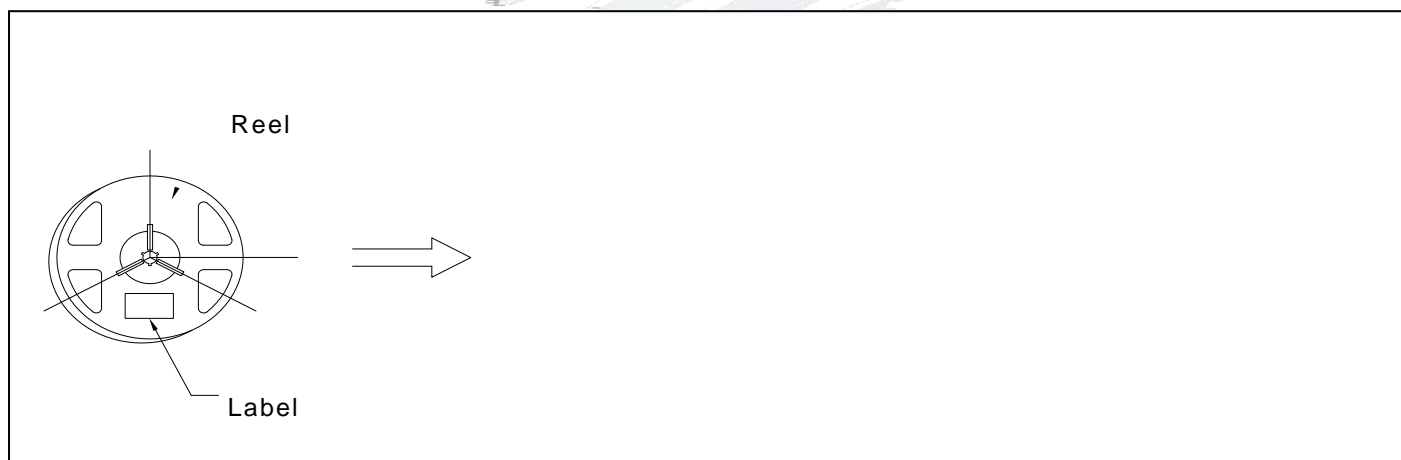
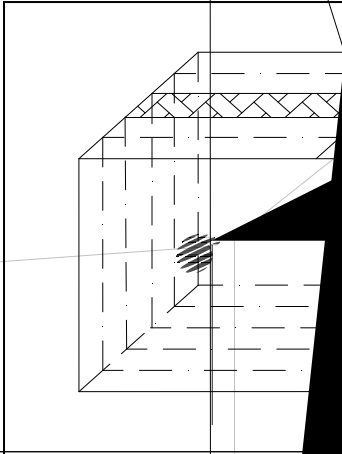


Fig.2-4 Moisture Resistant Packing



|                         |             |  |           |        |     |
|-------------------------|-------------|--|-----------|--------|-----|
| Test                    |             |  |           |        |     |
| Temperature             |             |  |           |        |     |
| Thermal                 |             |  |           |        |     |
| High Temperature        |             |  |           |        | 1   |
| Low Temperature Storage | JESD22-A119 | Temp:-40                                   | 1000 hrs. | 22Pcs. | 0/1 |
| Life Test               | JESD22-A108 | T <sub>a</sub> =25<br>I <sub>F</sub> =20mA | 1000 hrs. | 22Pcs. | 0/1 |

Table 2-4 Criteria For Judging Damage

| Test Items      | Symbol | Test Condition    | Criteria For Judgement      |                             |
|-----------------|--------|-------------------|-----------------------------|-----------------------------|
|                 |        |                   |                             | Max.                        |
| Forward Voltage | $V_F$  | $I_F=20\text{mA}$ | -                           | $\text{U.S.L}^*)\times 1.1$ |
| Reverse Current | $I_R$  | $V_R= 5\text{V}$  | -                           | $\text{U.S.L}^*)\times 2.0$ |
| Luminous Flux   |        | $I_F=20\text{mA}$ | $\text{L.S.L}^*)\times 0.7$ | -                           |

Notes

1.U.S.L: Upper standard level

L.S.L: Lower standard level

2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. When customers applies the LED to the series and parallel circuit,should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others.

3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.



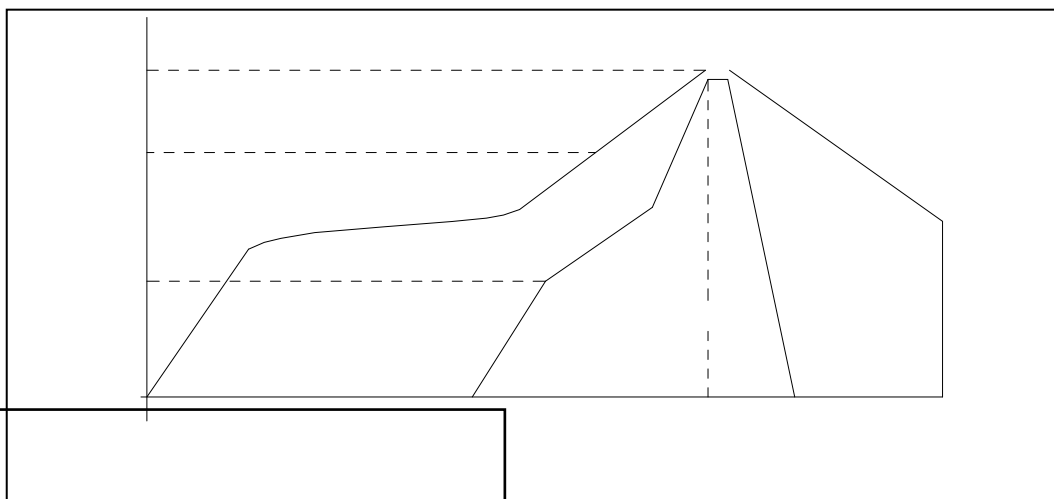


Fig.3-1 SMT Reflow Soldering Instructions SMT

Table 3-1 Parameter

|  |                       |          |               |
|--|-----------------------|----------|---------------|
| Average temperature rise speed                                   | $T_{smax}$ $T_P$      | 3 °C/    | Max 3 °C/ s   |
| Preheating: minimum temperature                                  | ( $T_{smin}$ )        | 150 °C   |               |
| Preheating: Max temperature                                      | ( $T_{smax}$ )        | 200 °C   |               |
| Preheating: Time   | $T_{smin}$ $T_{smax}$ | 60 - 120 | 60s-120s      |
| Time limited to maintain high temperature: the temperature       | ( $T_L$ )             | 217 °C   |               |
| Time limited to maintain high temperature: The Time              | ( $t_L$ )             | 60       | Max 60s       |
| Peak /Classification of temperature                              | ( $T_P$ )             | 260 °C   |               |
| Time limit classification of peak temperature time               | $t_p$                 | 10       | Max 10s       |
| Hold time within 5 °C with the actual peak temperature ( $T_P$ ) | ( $T_P$ )             | 30       | Max 30s       |
| Cooling speed  |                       | 6 °C/    | Max 6 °C/ s   |
| Needed time from 25 °C to $T_P$                                  | 25 °C                 | 8        | Max 8 minutes |

## Notes

(1) Reflow soldering should not be done more than twice. If more than 24 hours have elapsed between the two solderings, LED will be damaged.



(2) When soldering, do not put stress on the LEDs during heating.

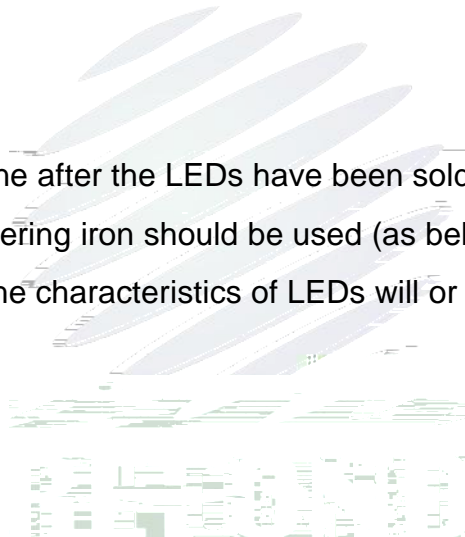
### 3.1.1 Soldering Iron

(1) When do soldering by hand, keep the temperature of iron below less 300 less than 3 seconds

(2) Soldering by hand should be done only one time.

### 3.1.2 Repairing

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by

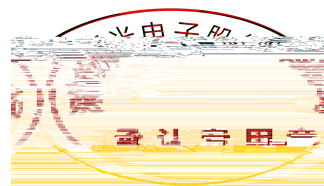




(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement.

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse effect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.



(4) In designing a circuit, the current through each LED can not exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.

(5) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design. LED

(6) Storage

Table 4-1 Storage

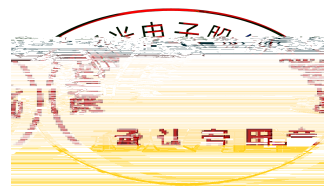
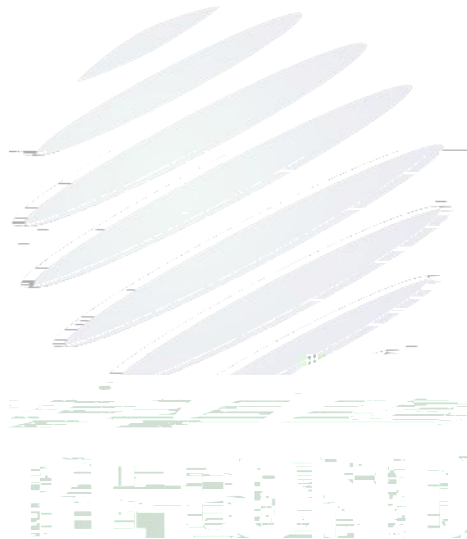
| Conditions |                             | Temperature | Humidity | Time                    |
|------------|-----------------------------|-------------|----------|-------------------------|
| Storage    | Before Opening Aluminum Bag | 30          | 75%      | Within 1 Year From Date |
|            | After Opening Aluminum Bag  | 30          | 60%      | 168hours<br>168         |
| Baking     |                             | 60 5        | -        | 24hours<br>24           |

(7) If the moisture absorbent material silica gel has faded away or the LEDs have exceeded the storage time baking treatment should be performed after unpacking and based on the following condition 60 5 for above 24 hours.

If the package is flatulence or damaged, please notify the sales staff to assist.

(8) Similar to most Solid state devices; LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS).

(9) Other points for attention, please refer to our relevant information.







Declare

This specification is written both in English and in Chinese and the latter is formal.

