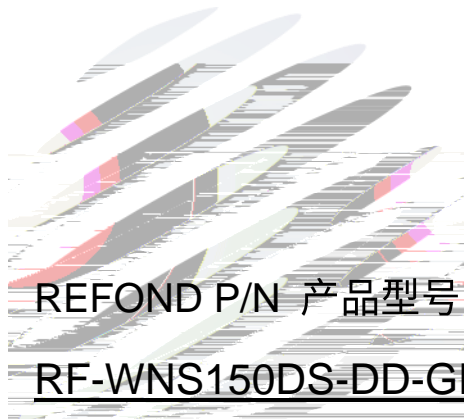


# SPECIFICATION

# 产品规格书



REFOND P/N 产品型号

**RF-WNS150DS-DD-GP**

R&D 研发

Mass Product 量产供货



## Contents 目录

1. Description 产品介绍	
1.1 General Description 产品描述	
1.2 Features 产品特征	
1.3 Application 产品应用	
1.4 Package Dimension 封装尺寸	
1.5 Product Parameters 产品参数	
1.6 Bin Range Of CIE (IF=20mA) 色区分 BIN 范围(IF=20mA)	
1.7 Typical Optical Characteristics Curves 典型光学特性曲线	
2. Packaging 产品包装	
2.1 Packaging Specification 包装规格	
2.1.1 Carrier Tape Dimension 载带尺寸	12
2.1.2 Reel Dimension 卷盘尺寸	12
2.1.3 Label Form Specification 标签规格	13
2.2 Moisture Resistant Packing 防潮包装	
2.3 Cardboard Box 包装纸箱	
2.4 Reliability Test Items And Conditions 信赖性测试项目及条件	
2.5 Criteria For Judging Damage 失效判定标准	
3. SMT Reflow Soldering Instructions SMT 回流焊说明	
3.1 SMT Reflow Soldering Instructions SMT 回流焊说明	
4. Handling Precautions 产品使用注意事项	
4.1 Handling Precautions 产品使用注意事项	



## 1. Description 产品介绍

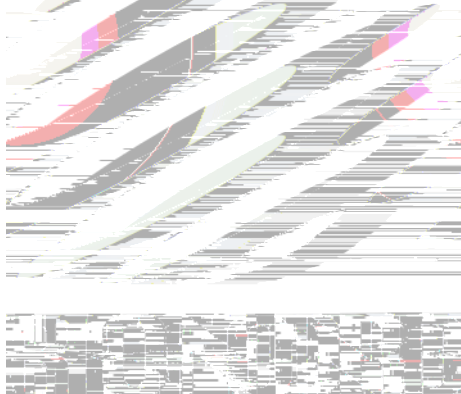
### 1.1 General Description 产品描述

The White LED, which was fabricated by using a blue chip and the phosphor.

Product Package:3.2mmX1.6mmX0.7mm.

该产品为白光 LED。是由蓝光芯片激发荧光粉而形成。产品尺寸：3.2mmX1.6mmX0.7mm。

### 1.2 Features 产品特征



## 1.4 Package Dimension 封装尺寸

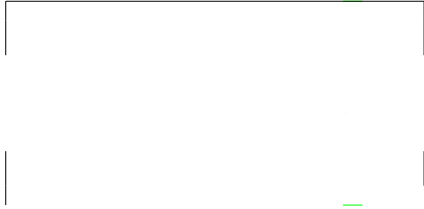


Fig.1-1 Top view 正面视图

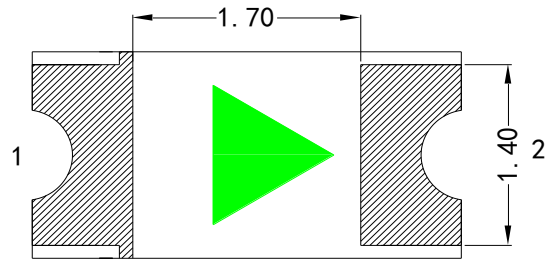


Fig.1-2 Bottom view 背面视图

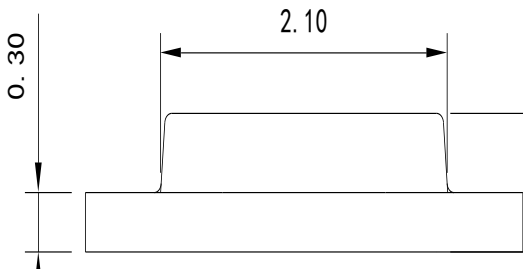


Fig.1-3 Side view 侧面视图

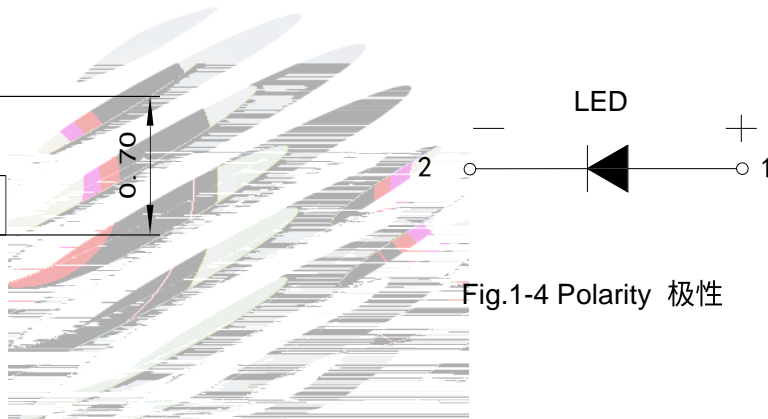


Fig.1-4 Polarity 极性

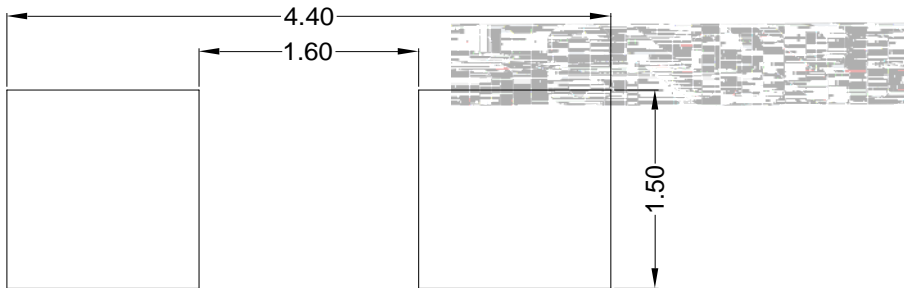


Fig.1-5 Soldering patterns 推荐焊盘

### Notes 备注:

1. All dimensions units are millimeters. 所有尺寸标注单位为毫米
2. All dimensions tolerances are 0.2mm unless otherwise noted.除特别标注外,所有尺寸公差为±0.2 毫米



## 1.5 Product Parameters 产品参数

Table 1-1 Electrical / Optical Characteristics at Ts=25°C 电性与光学特性

Item 项目	Test Condition 测试条件	Symbol 符号	Value			Unit 单位	
			Min. (最小值)	Typ. (典型值)	Max. (最大值)		
Forward Voltage 正向电压	I <sub>F</sub> =20mA	V <sub>F</sub>	F2	2.7	--	2.8	V
			G1	2.8	--	2.9	V
			G2	2.9	--	3.0	V
			H1	3.0	--	3.1	V
			H2	3.1	--	3.2	V
			I1	3.2	--	3.3	V
			I2	3.3	--	3.4	V
Luminous Intensity 发光强度	I <sub>F</sub> =20mA	I <sub>v</sub>	1BF	600	--	650	mcd
			1BG	650	--	700	mcd
			1BH	700	--	750	mcd
			1BI	750	--	800	mcd
			1BJ	800	--	850	mcd
			1BK	850	--	900	mcd
			1FA	900	--	950	mcd
			1FB	950	--	1000	mcd
			LC1	1000	--	1050	mcd
			LC2	1050	--	1100	mcd
			LD1	1100	--	1150	mcd
			LD2	1150	--	1200	mcd
Viewing Angle 发光角度	I <sub>F</sub> =20mA		--	140	--	deg	
Reverse Current 漏电流	V <sub>R</sub> =5V/10ms	I <sub>R</sub>	--	--	10	A	
Thermal Resistance. 热阻	I <sub>F</sub> =20mA	R <sub>THJ-S</sub>	--	--	450	°C/W	

Notes 备注: V<sub>R</sub>=5V For test conditions. V<sub>R</sub>=5V 为测试台选条件

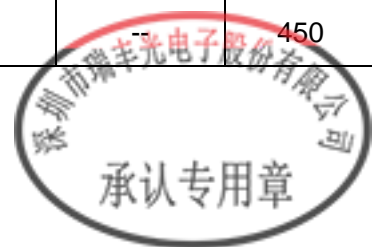
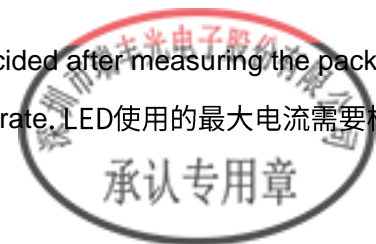


Table 1-2 Absolute Maximum Ratings at Ts=25°C 绝对最大值

Parameter (参数)	Symbol (符号)	Rating (值)	Units (单位)
Power Dissipation (功耗)	P <sub>d</sub>	105	mW
Forward Current (正向电流)	I <sub>F</sub>	30	mA
Peak Forward Current Of Pulse (脉冲峰值电流)	I <sub>FP</sub>	60	mA
Electrostatic Discharge (HBM) (静电)	ESD	1000	V
Operating Temperature (操作温度)	T <sub>opr</sub>	-40 ~ +85	°C
Storage Temperature (储存温度)	T <sub>stg</sub>	-40 ~ +85	°C
Junction Temperature (结温)	T <sub>j</sub>	95	°C

**Notes 备注**

- 1/10 Duty cycle, 0.1ms pulse width. 脉宽0.1ms,占空比1/10.
- The above forward voltage measurement allowance tolerance is ±0.1V. 以上所示电压测量误差 ±0.1V.
- The above color coordinates measurement allowance tolerance is ±0.005. 以上所示坐标测量误差 ±0.005.
- The above luminous intensity measurement allowance tolerance ±10%. 上述发光强度的测试允许公差为 ±10%.
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product. 使用功率不能超过规定的最大值。
- All measurements were made under the standardized environment of Refond. 标准测试平台。
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED使用的最大电流需要根据散热条件确定, 结温不能超过最大值。





## 1.7 Typical Optical Characteristics Curves 典型光学特性曲线

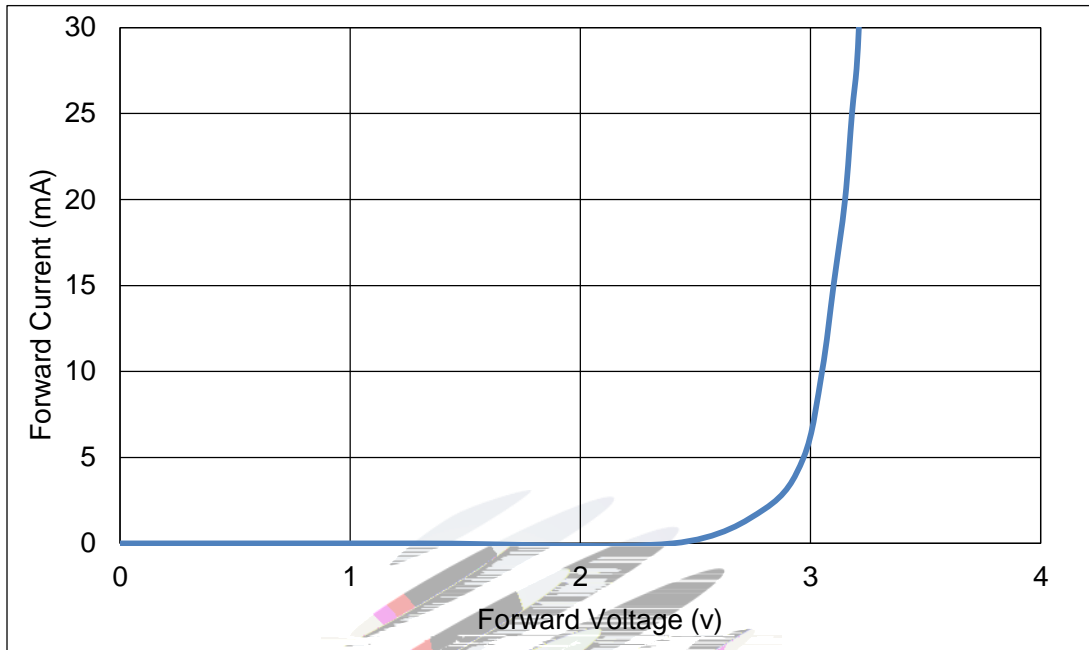


Fig 1-7 Forward Voltage Vs Forward Current 伏安特性曲线

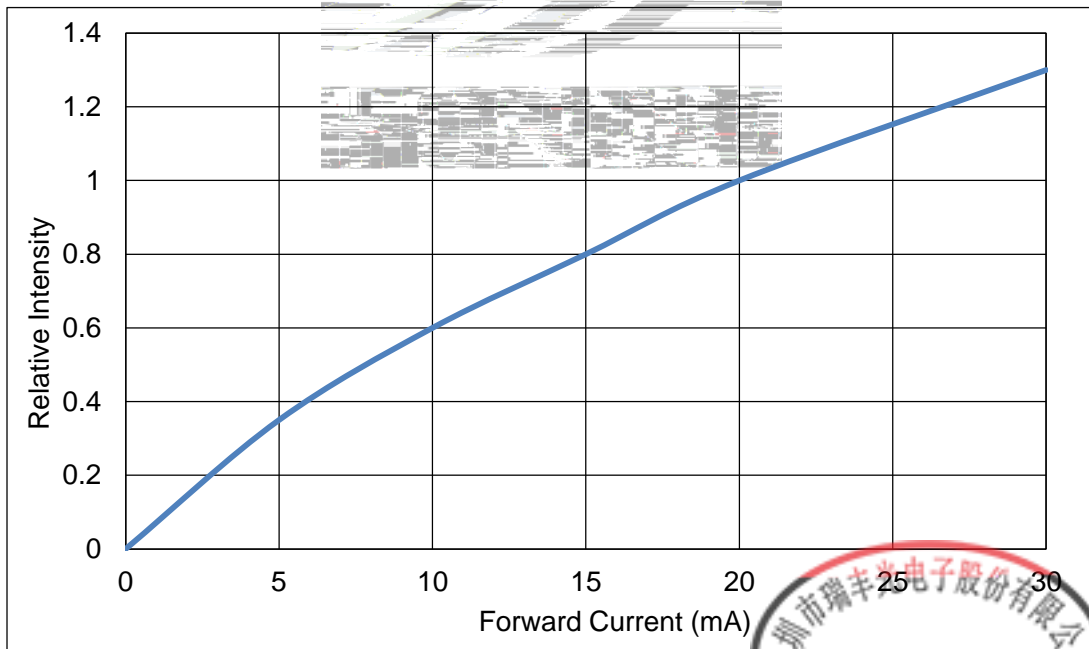
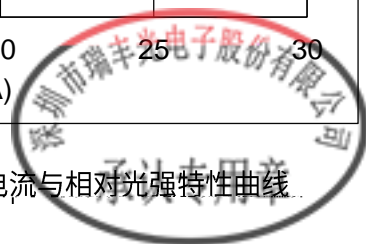


Fig 1-8 Forward Current Vs Relative Intensity 正向电流与相对光强特性曲线





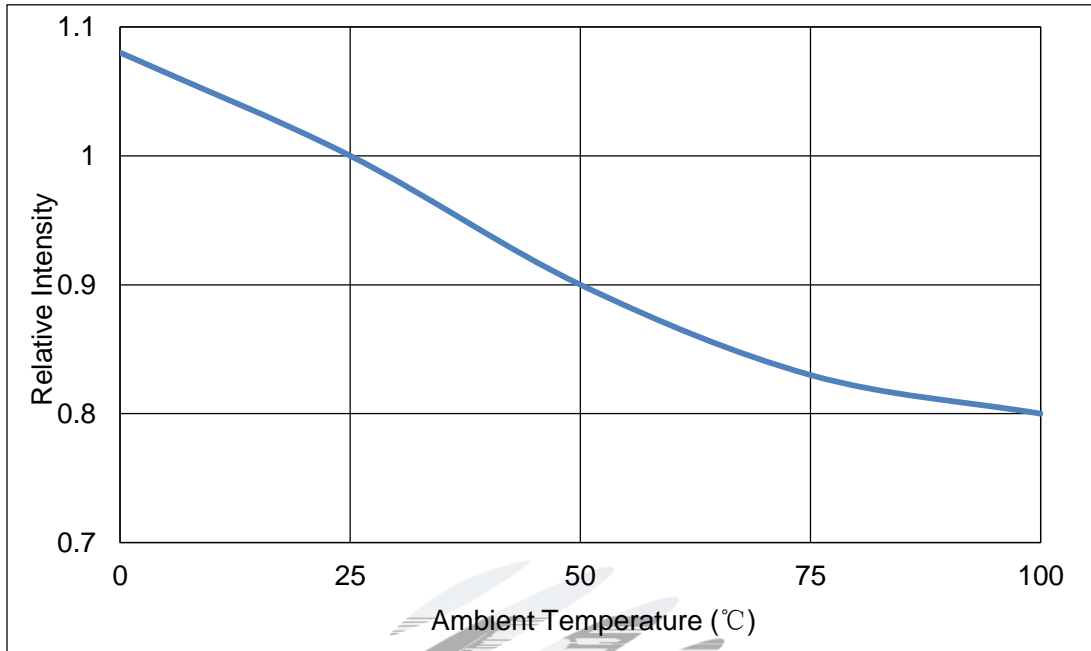


Fig 1-9 Pin Temperature Vs Relative Intensity 引脚温度与相对光强特性曲线

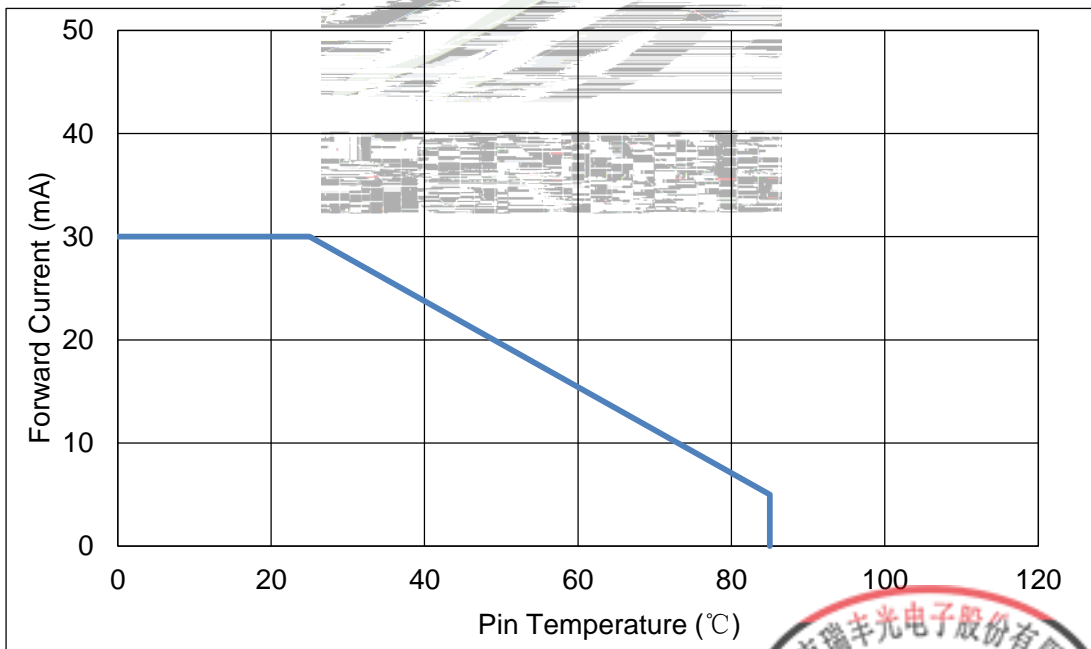
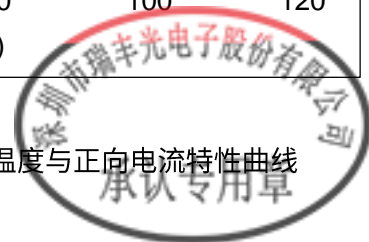


Fig 1-10 Pin Temperature Vs Forward Current 引脚温度与正向电流特性曲线



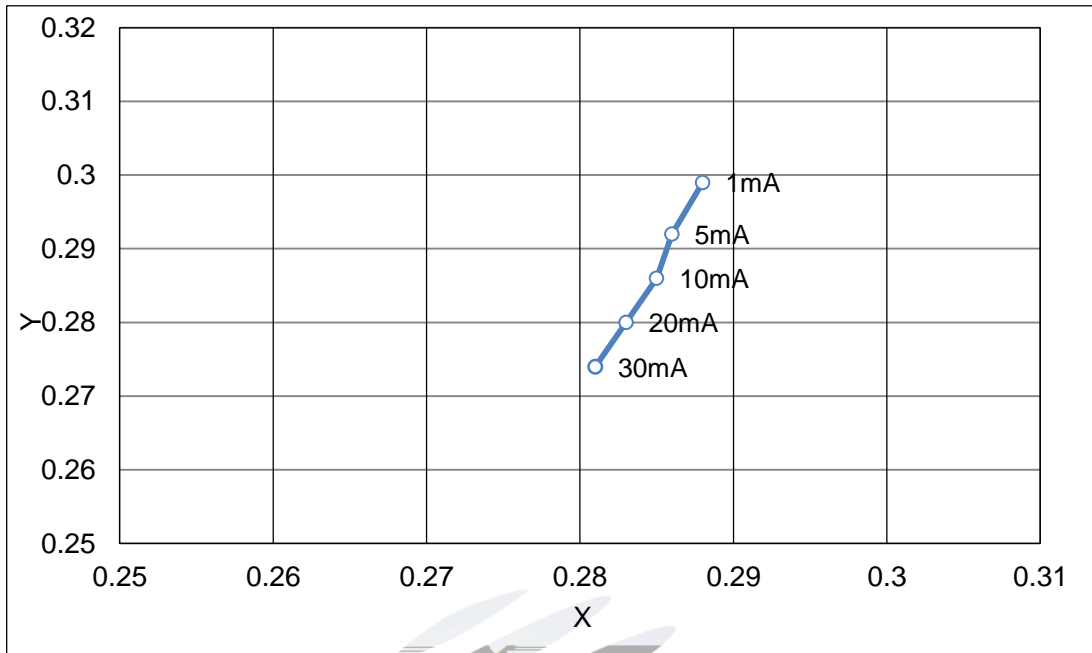


Fig. 1-11 Forward Current Vs CIE Coordinates (Ta=25°C)正向电流与色区坐标关系曲线

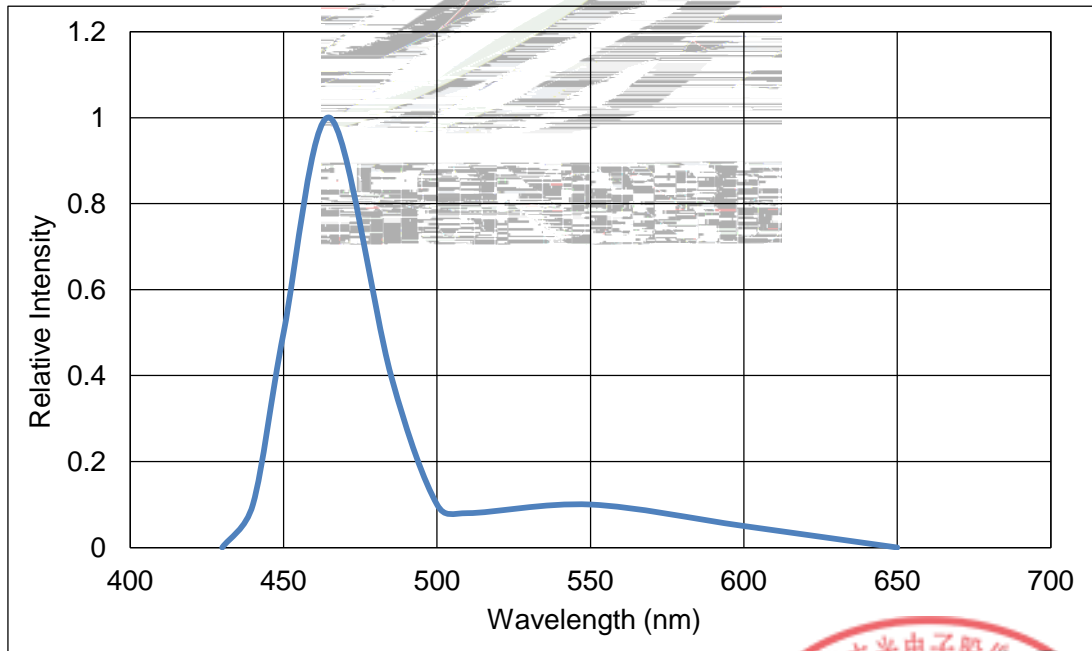
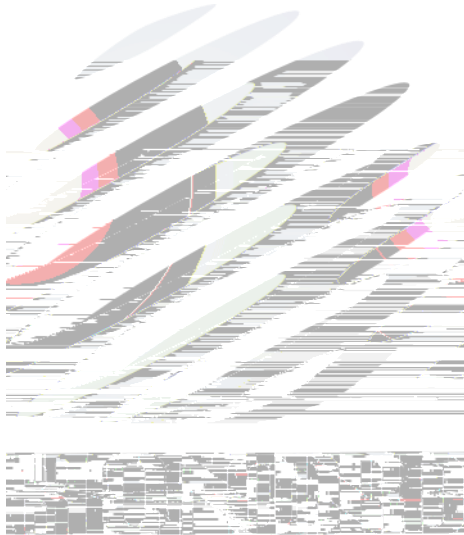
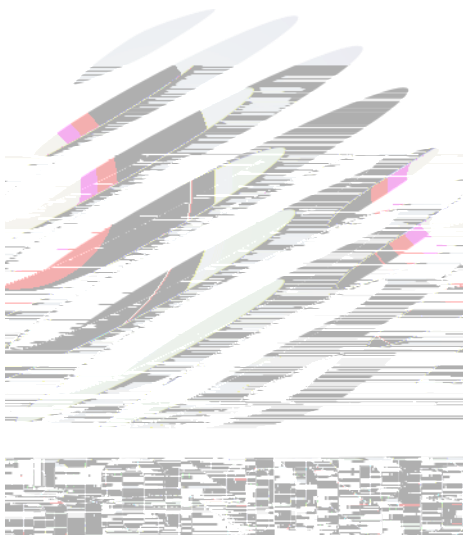


Fig.1-12 Relative Intensity Vs Wavelength (Ta=25°C) 相对光强与波长关系曲线







### 2.1.3 Label Form Specification 标签规格

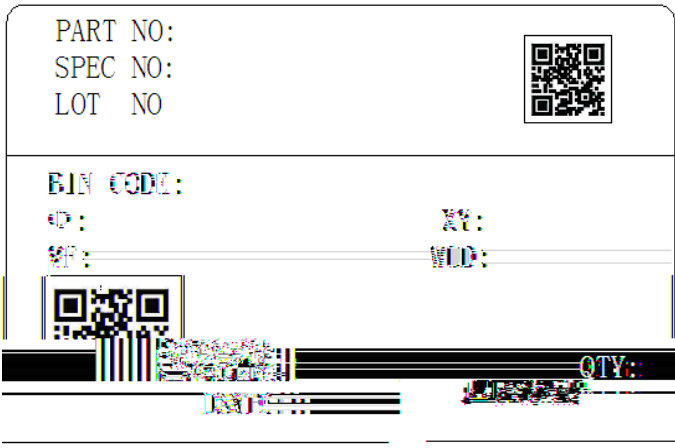


Table 2-2 Parameter 参数

PART NO.	Part Number 品名
SPEC NO.	Spec Number 规格
LOT NO.	Lot Number 批次号
BIN CODE	Bin Code 参数代码
	Luminous flux 光通量
XY	Chromaticity Bin 色区
V <sub>F</sub>	Forward Voltage 正向电压
WLD	Wavelength 波长代码
QTY	Packing Quantity 数量
DATE	Made Date 生产日期

Fig. 2-3 Label Form Specification 标签规格

### 2.2 Moisture Resistant Packing 防潮包装

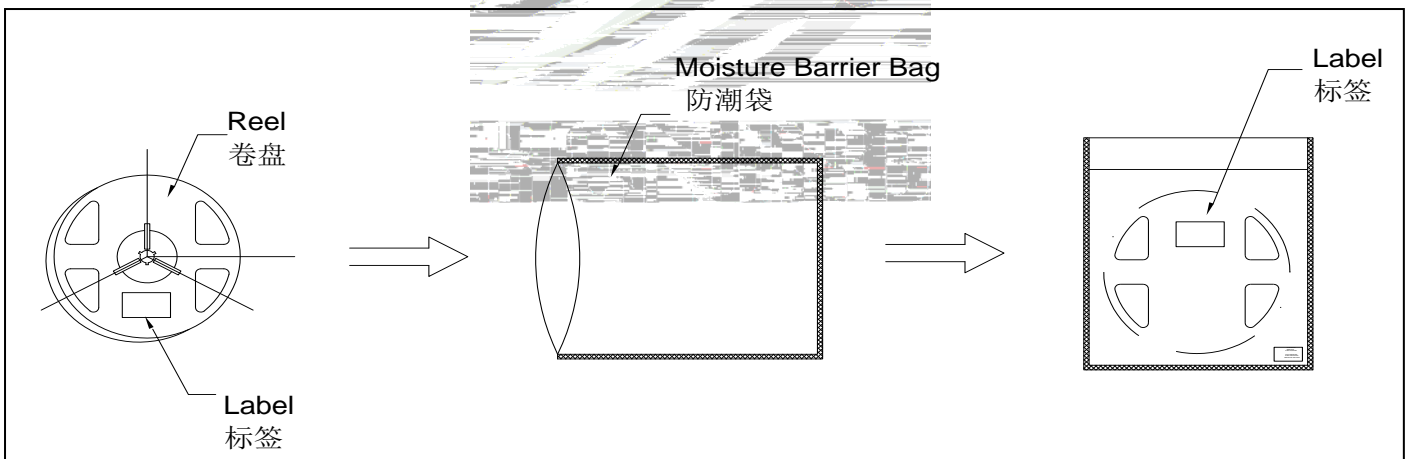


Fig.2-4 Moisture Resistant Packing 防潮包装



## 2.3 Cardboard Box 包装纸箱

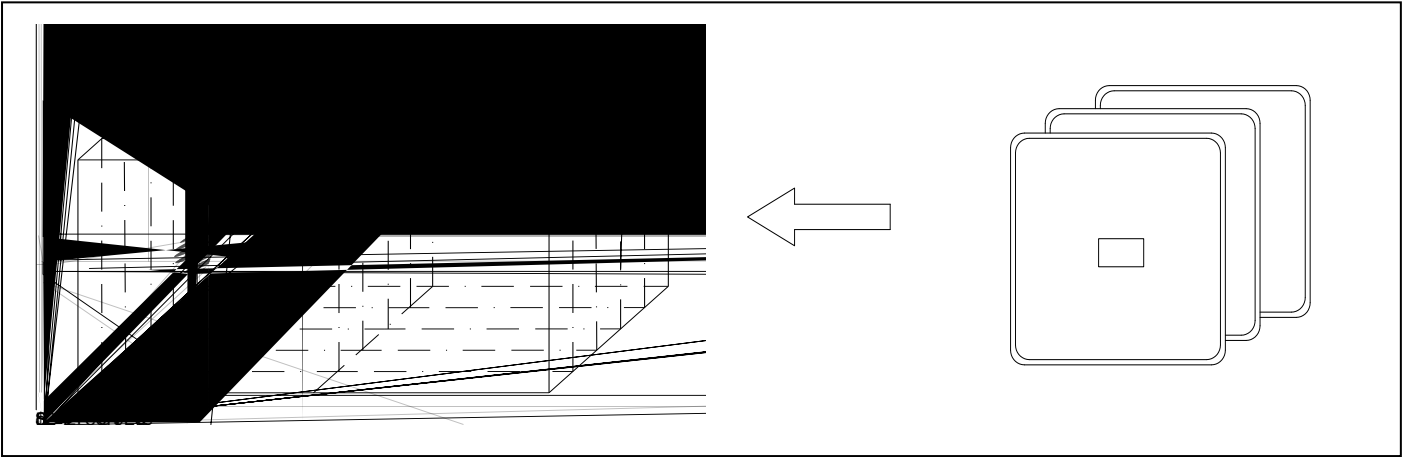


Fig.2-5 Cardboard Box 包装纸箱

## 2.4 Reliability Test Items And Conditions 信赖性测试项目及条件

Table 2-3 Reliability Test Items And Conditions 信赖性测试项目及条件

Test Items 项目	Ref.Standard 参考标准	Test Condition 测试条件	Time 时间	Quantity 数量	Ac/Re 接收/拒收
Reflow 回流焊	JESD22-B106	Temp:260°Cmax T=10 sec	2 times	22Pcs.	0/1
Temperature Cycle 温度循环	JESD22-A104	100°C 30 min 5 min -40°C 30 min	100 cycles	22Pcs.	0/1
Thermal Shock 冷热冲击	JESD22-A106	-40°C 15min 100°C 15min	300 cycles	22Pcs.	0/1
High Temperature Storage 高温保存	JESD22-A103	Temp:100°C	1000 hrs.	22Pcs.	0/1
Low Temperature Storage 低温保存	JESD22-A119	Temp:-40°C	1000 hrs.	22Pcs.	0/1
Life Test 常温通电	JESD22-A108	T <sub>a</sub> =25°C I <sub>F</sub> =20mA	1000 hrs.	22Pcs.	0/1

## 2.5 Criteria For Judging Damage 失效判定标准

Table 2-4 Criteria For Judging Damage 失效判定标准

Test Items 项目	Symbol 符号	Test Condition 测试条件	Criteria For Judgement 判定标准	
			I 最小	Max. 最大
Forward Voltage 正向电压	$V_F$	$I_F=20mA$	-	U.S.L*)x1.1
Reverse Current 漏电流	$I_R$	$V_R= 5V$	-	U.S.L*)x2.0
Luminous Flux 光通量		$I_F=20mA$	L.S.L*)x0.7	-

### Notes 备注:

1.U.S.L: Upper standard level 规格上限 L.S.L: Lower standard level 规格下限

2.The above reliability tests is based on the verification of a s.02 3-BD54of

### 3. SMT Reflow Soldering Instructions SMT 回流焊说明

#### 3.1 SMT Reflow Soldering Instructions SMT 回流焊说明

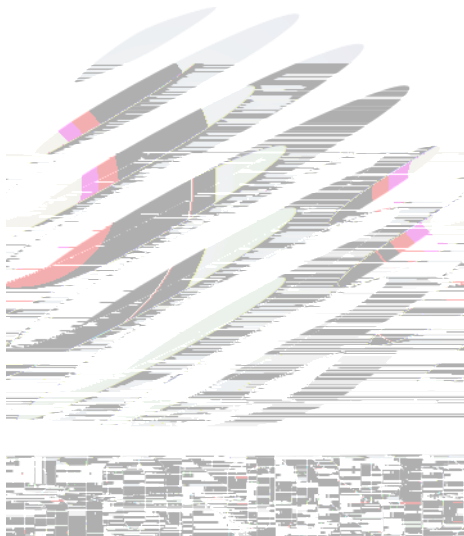
Fig.3-1 SMT Reflow Soldering Instructions SMT 回流焊说明

Table 3-1 Parameter 参数

Average temperature rise speed平均升温速度 (T <sub>max</sub> 至 T <sub>P</sub> )	最高3 °C/秒 Max 3 °C/ s
Preheating: minimum temperature预热: 最低温度 (T <sub>min</sub> )	150 °C
Preheating: Max temperature预热: 最高温度 (T <sub>max</sub> )	200 °C
Preheating: Time预热: 时间 (T <sub>min</sub> 至 T <sub>max</sub> )	60 - 120秒 60s-120s
Time limited to maintain high temperature: the temperature限时维持高温温度(T <sub>L</sub> )	217 °C
Time limited to maintain high temperature: The Time 限时维持高温: 时间 (t <sub>L</sub> )	60秒-150秒 60s-150s
Peak /Classification of temperature:峰值 / 分类温度 (T <sub>P</sub> )	260 °C
Time limit classification of peak temperature time限时峰值分类温度: 时间 (t <sub>p</sub> )	最多10秒 Max 10s

Hold time within 5





## 4. Handling Precautions 产品使用注意事项

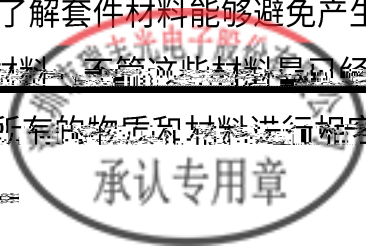
### 4.1 Handling Precautions 产品使用注意事项

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM. 这只是一个建议，不作任何品质担保。

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. 为了防止外界物质进入 LED 内部而造成 LED 的损伤，所处环境及所用套件等等，单一的溴元素含量要求小于 900PPM，氯元素含量要求小于 900PPM，溴元素与氯元素总含量必须小于 1500PPM. 这只是一个建议，不作任何品质担保。

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.

LED 内部，在通电产生光子及热的条件下，会导致 LED 变色，进而造成严重光衰，提前了解套件材料能够避免产生这些问题。瑞丰反对使用任何对 LED 器件的性能或者可靠性有影响的物质或材料，不管这些材料是否已经证实的，还是仅仅怀疑有害。针对特定的用途和使用环境，瑞丰建议对所有的物质和材料进行探索性的测试。在贴装 LED 时候，不要使用能产生有机挥发性气体的黏结剂。



承认专用章

(4) Handle the component along the side surface by using forceps or appropriate tools; Do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry. 请使用适当的工具从材料侧面夹取，不可直接用手或尖锐金属压胶体表面，它可能会损坏内部电路。

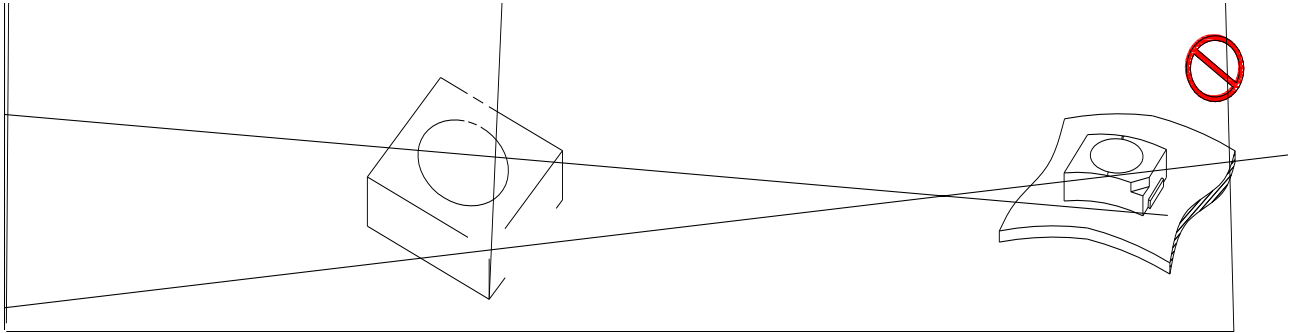


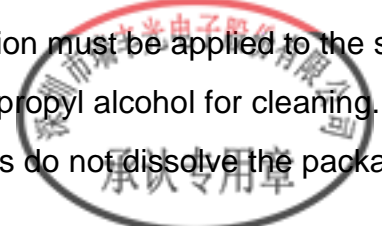
Fig 4-1 | | nl 产品使用注意事项

(5) In designing a circuit, the current through each LED can not exceed the absolute maximum rating specified for each LED. In the mean while, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage. 设计电路时，通过 LED 的电流不能超过规定的最大值，同时，还需使用保护电阻，否则，微小的电压变化将会引起较大电流变化，可能导致产品损毁。

变化，不要施加反压，否则会损坏 LED。

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design. LED 容易因为自身的发热和环境的温度改变而改变，温度升高会降低 LED 发光效率，影响发光颜色，所以在设计时应充分考虑散热问题。

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or









Declare 申明

This specification is written both in English and in Chinese and the latter is formal.

产品规格书以中英文方式书写，若有冲突以中文版本为准。

