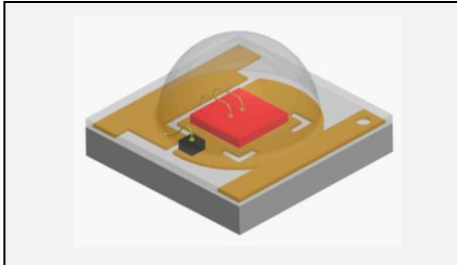


1. Description

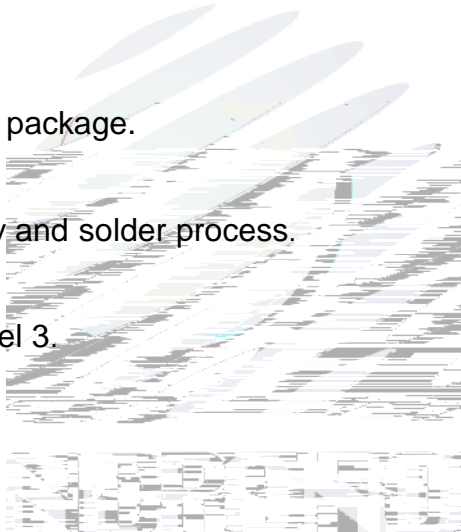
1.1 General Description



This production use the ceramics and Silicone molding package outline size 3.45X3.45X1.95mm

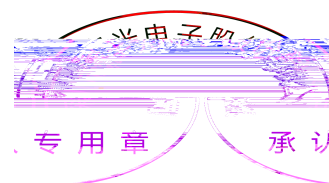
1.2 Features

- ▶ Ceramic and silicone molding package.
- ▶ Viewing angle:120°.
- ▶ Suitable for all SMT assembly and solder process.
- ▶ Available on tape and reel.
- ▶ Moisture sensitivity level: Level 3.
- ▶ RoHS compliant.



1.3 Application

- ▶ Flower production.
- ▶ Tissue culture.
- ▶ Plant factory.
- ▶ Refreshment.
- ▶ General use.



1.4 Package Dimension

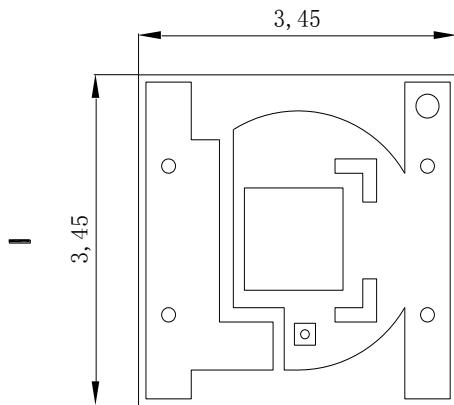


Fig.1-1 Top view

+

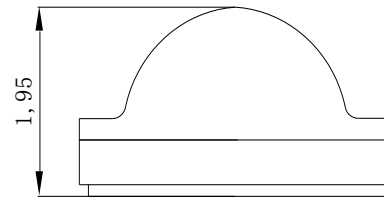


Fig.1-2 Side view

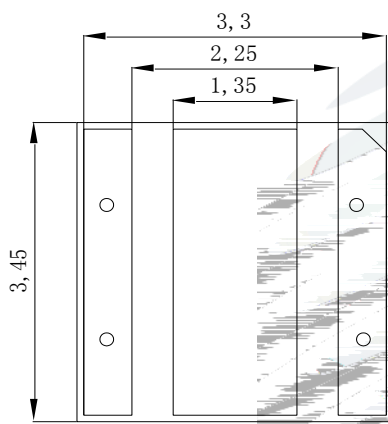


Fig.1-3 Bottom view

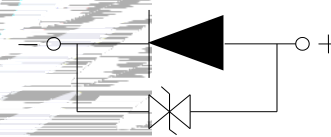


Fig.1-4 Polarity

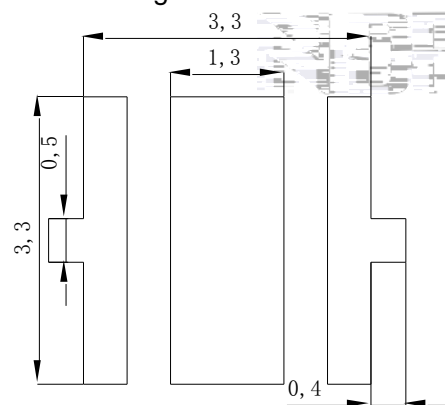
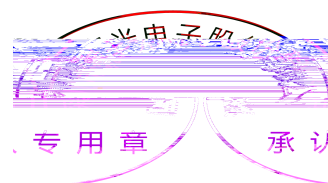


Fig.1-5 Soldering patterns

Notes:

1. All dimensions units are millimeters.
2. All dimensions tolerances are $\pm 0.2\text{mm}$ unless otherwise noted.



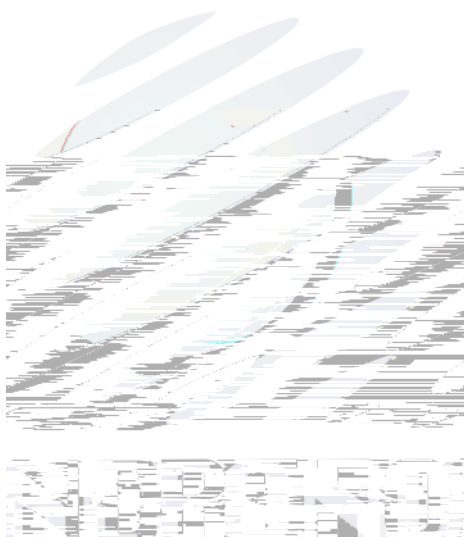
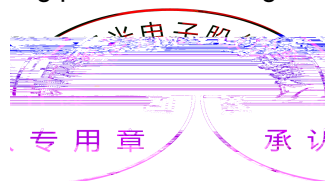


Table 1-2 Absolute Maximum Ratings at Ts=25°C

Parameter	Symbol	Rating	Units
Power Dissipation	P _D	3	W
Forward Current	I _F	700	mA
Peak Forward Current	I _{FP}	700	mA
Reverse Voltage	V _R	5	V
Electrostatic Discharge (HBM)	E _{SD}	2000	V
Operating Temperature	T _{OPR}	-40 ~ +85	°C
Storage Temperature	T _{OPR}	-40 ~ +100	°C
Junction Temperature	T _J	115	°C

Notes:

- 1/10 Duty cycle, 0.1ms pulse width.
- The above forward voltage measurement allowance tolerance is ±0.1V.
- The above wavelength measurement allowance tolerance is ±2nm.
- The above radiation flux measurement allowance tolerance ±10%.
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.
- All measurements were made under the standardized environment of Refond.
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate.
- ESD yield is over 90% at 2000V ESD (HBM). ESD protection during products handing is needed.





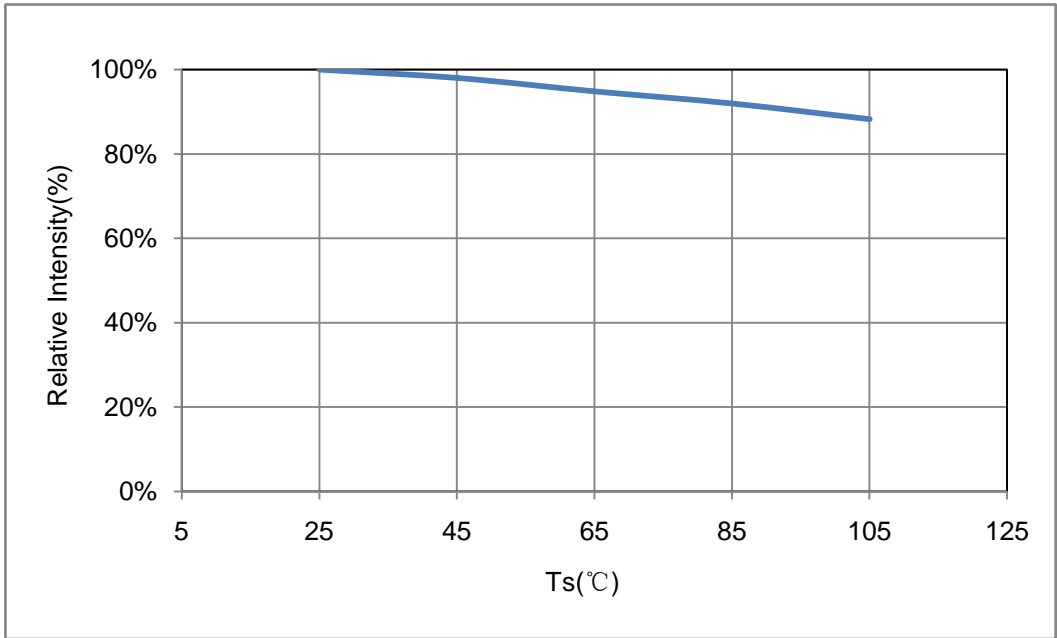


Fig.3-Solder Temperature VS. Relative Power

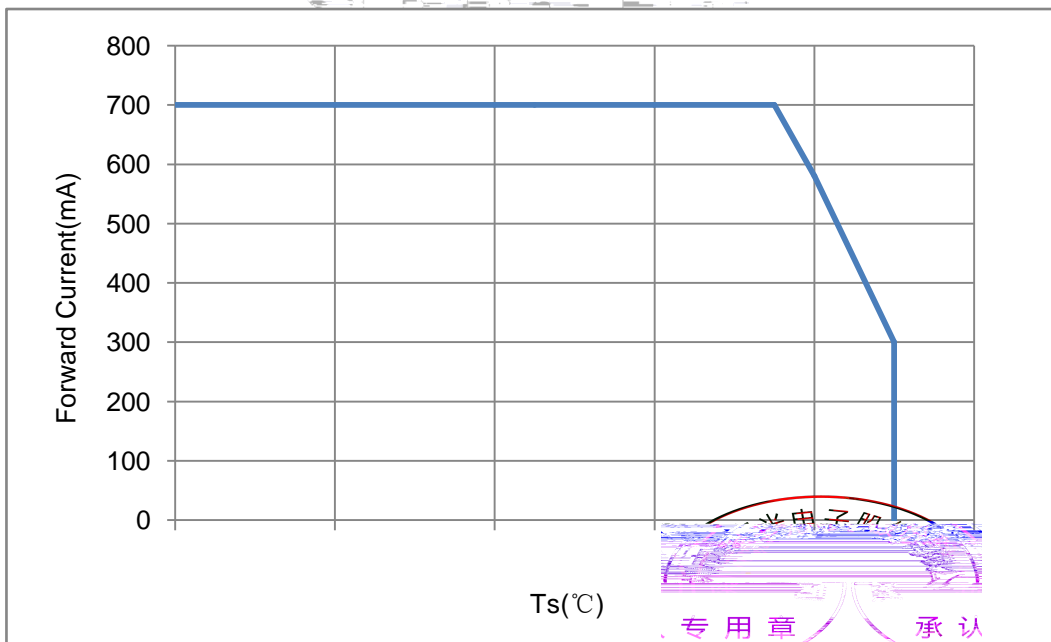
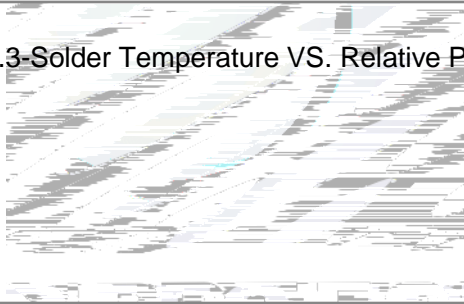


Fig.4-Ts Temperature VS. Forward Current

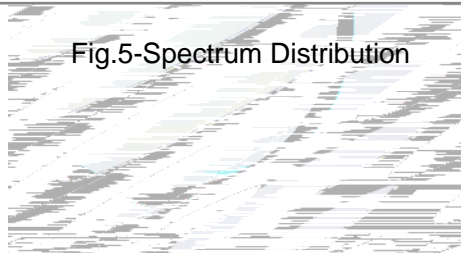
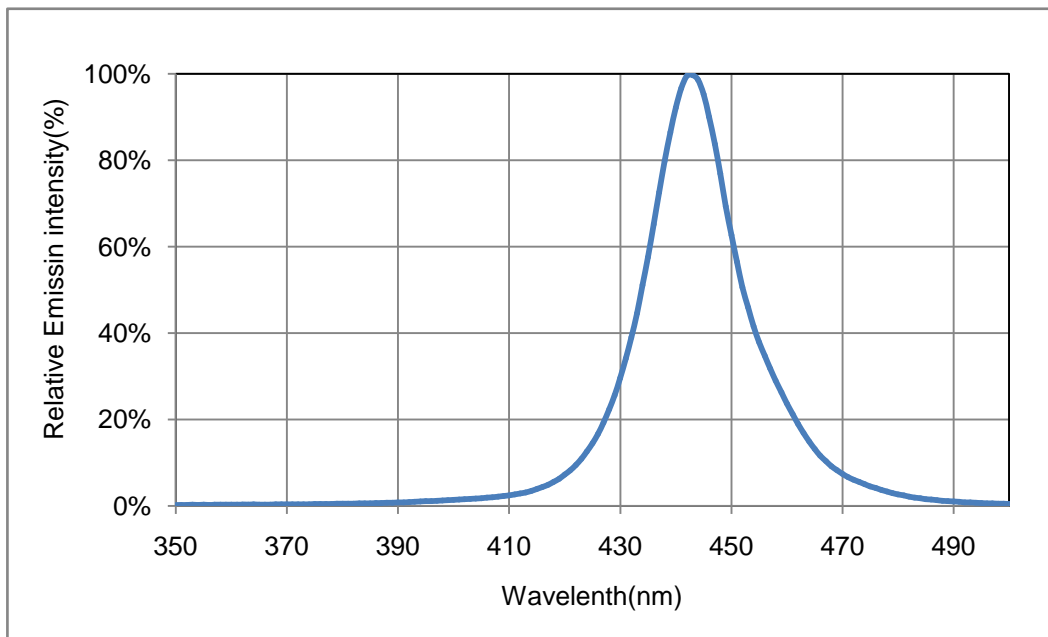


Fig.5-Spectrum Distribution

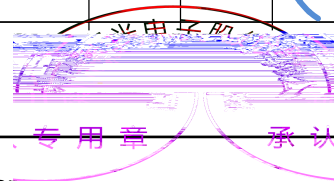
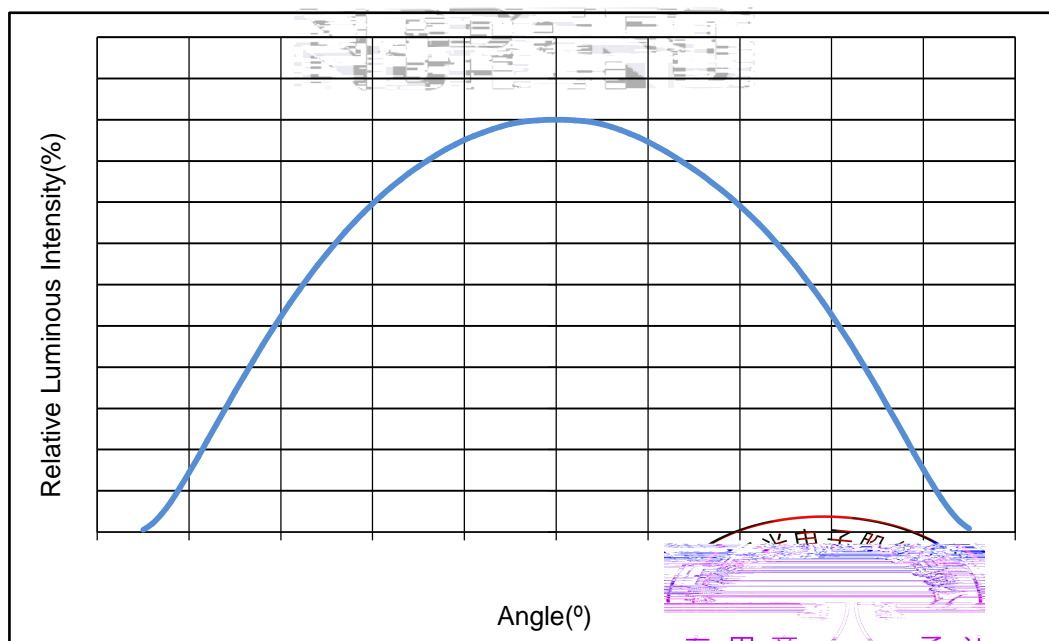


Fig.6- Radiation Diagram

2. Packaging

2.1 Packaging Specification

Package:1000pcs/reel.

2.1.1 Carrier Tape Dimension

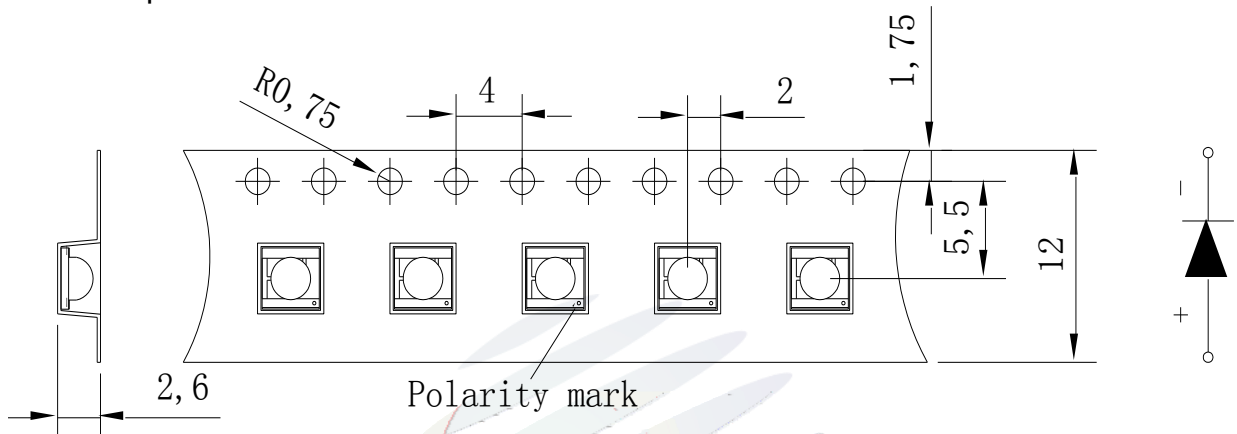
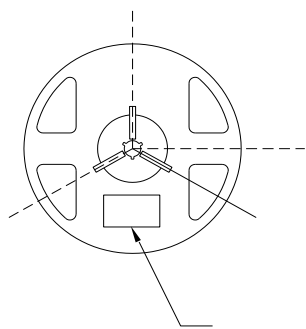


Fig.2-1 Carrier Tape Dimension

2.1.2 Reel Dimension



Label

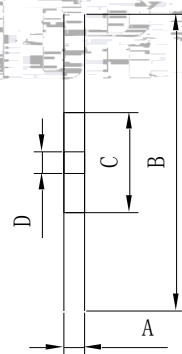


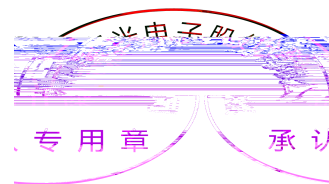
Table 2-1 Reel Dimension

A	$12 \pm 0.1 \text{mm}$
B	$178 \pm 1 \text{mm}$
C	$60 \pm 1 \text{mm}$
D	$13.0 \pm 0.5 \text{mm}$

Fig.2-2 Reel Dimension

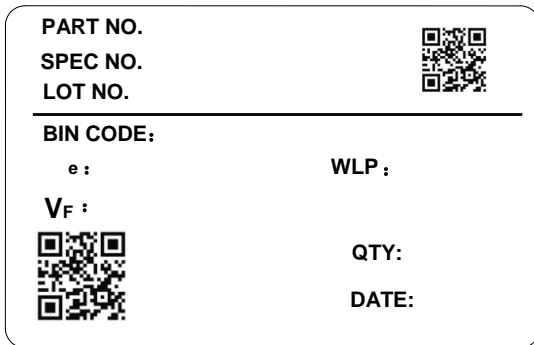
Notes:

The tolerances unless mentioned $\pm 0.1 \text{mm}$. Unit : mm .



2.1.3 Label Form Specification

Table 2-2 Label Form Specification



PART NO.	Part Number
SPEC NO.	Spec Number
LOT NO.	Lot Number
BIN CODE	Bin Code
Φ_e	Radiation flux
V_F	Forward Voltage
WLP	Wavelength
QTY	Packing Quantity
DATE	Made Date

Fig. 2-3 Label Form Specification

2.2 Moisture Resistant Packing

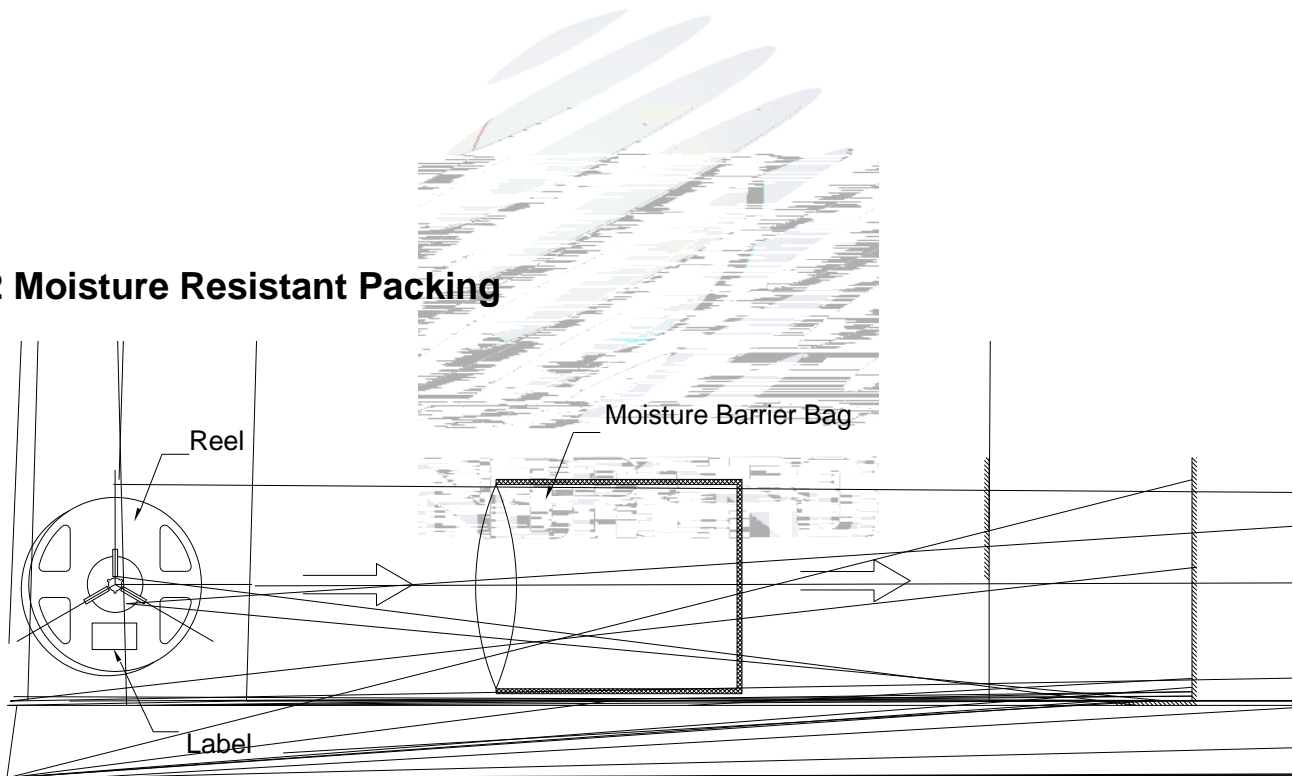
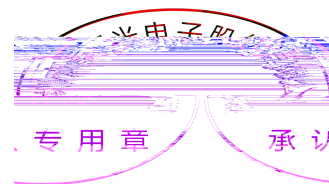


Fig.2-4 Moisture Resistant Packing Process



2.3 Cardboard Box

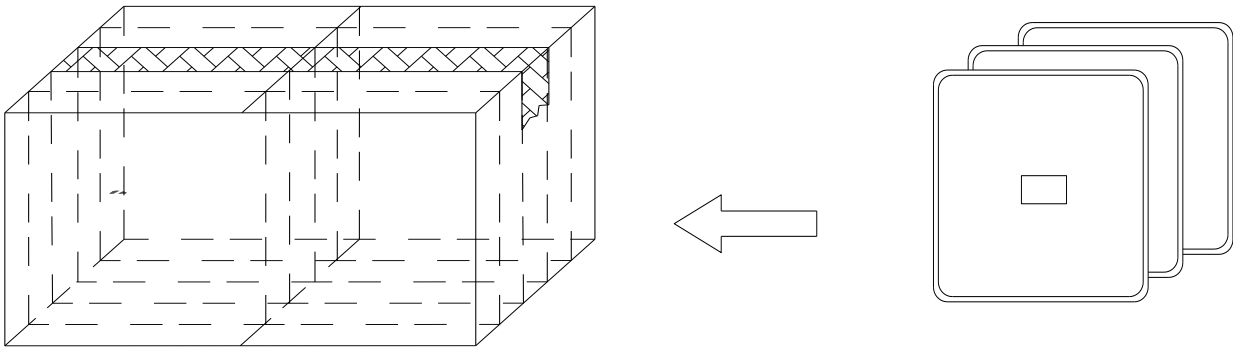


Fig.2-5 Cardboard Box

2.4 Reliability Test Items And Conditions

Table 2-3 Reliability Test Items And Conditions

Test Items	Ref.Standard	Test Condition	Time	Quantity	Ac/Re
Reflow	JESD22-B106	Temp:260°C max T=10 sec	3times.	10Pcs.	0/1
Temperature Cycle	JESD22-A104	100°C 30 min. ↑↓5 min -40°C 30 min.	300 Cycles	10Pcs.	0/1
Thermal Shock	JESD22-A106	-40°C 15min ↑↓10s 100°C 15min	300 Cycles	10Pcs.	0/1
High Temperature Storage	JESD22-A103	Temp:100°C	1000Hrs.	10Pcs.	0/1
Low Temperature Storage	JESD22-A119	Temp:-40°C	1000Hrs.	10Pcs.	0/1
Life Test	JESD22-A108	T _a =25°C I _F =700mA	1000Hrs.	10Pcs.	0/1

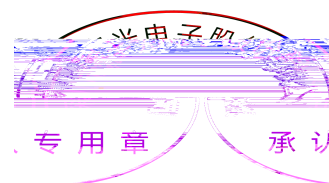
2.5 Criteria For Judging Damage

Table 2-4 Criteria For Judging Damage

Test Items	Symbol	Test Condition	Criteria For Judgement	
			Min.	Max.
Forward Voltage	V_F	$I_F=700mA$	-	U.S.L*)x1.1
Reverse Current	I_R	$V_R = 5V$	-	U.S.L*)x2.0
Total radiant flux	Φ_e	$I_F=700mA$	L.S.L*)x0.7	-

Notes:

1. U.S.L: Upper standard leve. L.S.L: Lower standard level.
2. The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform, the reliability experiment was taken under good heat dissipation conditions. when customers applies the LED to the series and parallel circuit, should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others.
3. The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.



3. SMT Reflow Soldering Instructions SMT

3.1 SMT Reflow Soldering Instructions SMT

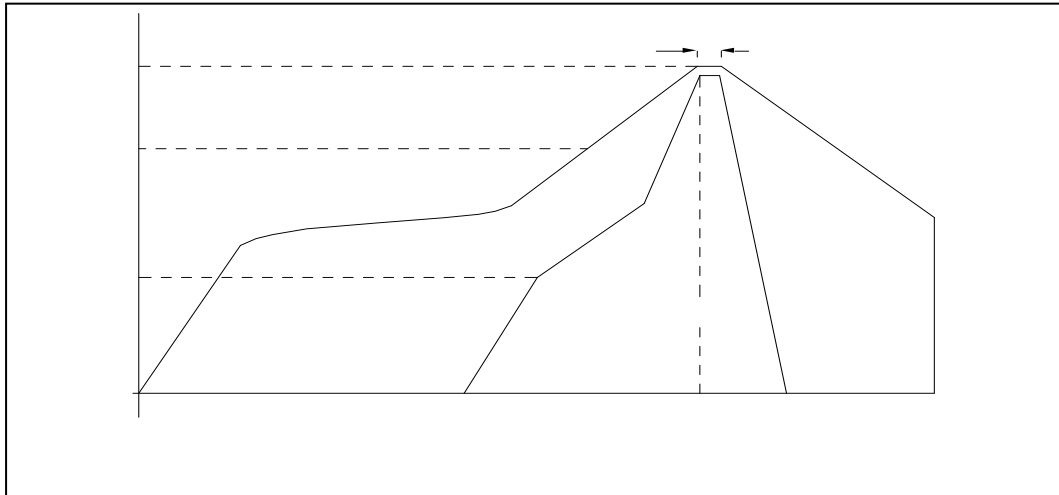
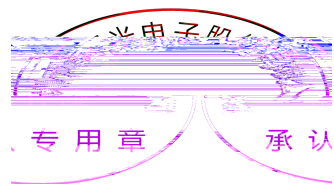


Fig.3-1 SMT Reflow Soldering Instructions SMT

Table 3-1 SMT Reflow Soldering Instructions SMT

Average temperature rise speed (T _{smax})	Max 3 °C/ s
Preheating: minimum temperature (T _{smin})	150 °C
Preheating: Max temperature (T _{smax})	200 °C
Preheating: Time (T _{smin} -T _{smax})	60s-120s
Time limited to maintain high temperature: the temperature (T _L)	217 °C
Time limited to maintain high temperature: The Time (t _L)	Max 60s
Peak /Classification of temperature: (T _P)	260 °C
Time limit classification of peak temperature time (t _p)	Max 10s
Hold time within 5 °C with the actual peak temperature (T _P)	Max 30s
Cooling speed	Max 6 °C/ s



(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM.



(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design.

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.

Table 4-1 Storage

Conditions		Temperature	Humidity	Time
Storage	Before Opening Aluminum Bag	$\leq 30^{\circ}\text{C}$	$\leq 75\%$	Within 1 Year From Date
	After Opening Aluminum Bag	$\leq 30^{\circ}\text{C}$	$\leq 60\%$	24hours
Baking		$60 \pm 5^{\circ}\text{C}$		

