

SPECIFICATION 产品规格书

REFOND P/N 产品型号

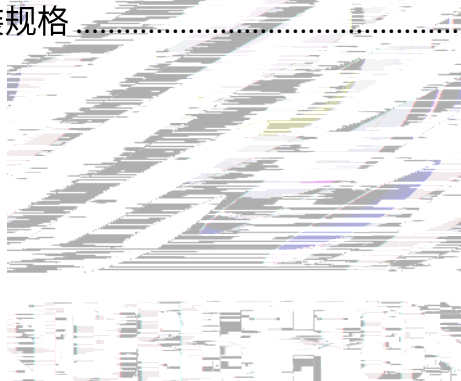
RF-**HI35DS-FF-3N

R&D 研发

Mass Product 量产供货

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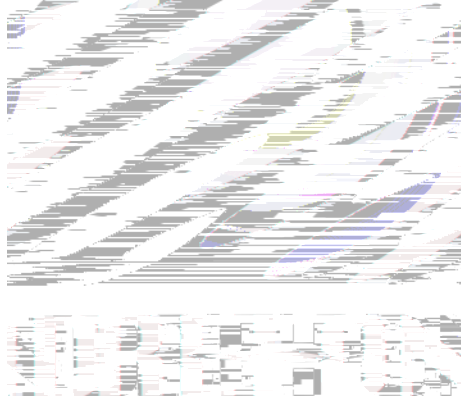
1. Description 产品介绍

1.1 General Description 产品描述

The White LED which was fabricated by using a blue chip and phosphors.

Product package 2.8mmX3.5mmX0.70mm

该产品为白光LED，是由蓝光芯片激发荧光粉而形成，产品尺寸：2.8mmX3.5mmX0.70mm



1.4 Package Dimension 封装尺寸

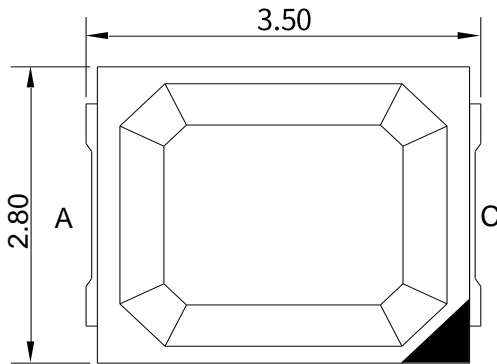


Fig.1-1 Top view 正面视图

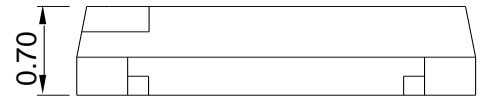


Fig.1-2 Side view 侧面视图

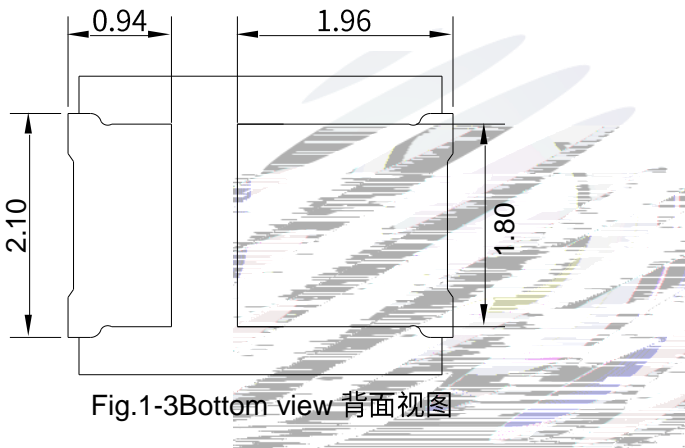


Fig.1-3 Bottom view 背面视图

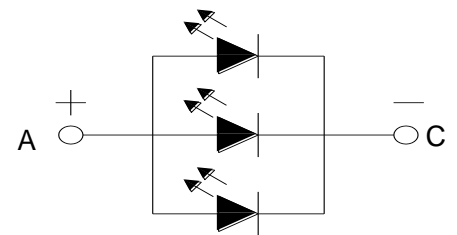


Fig.1-4 Polarity 极性

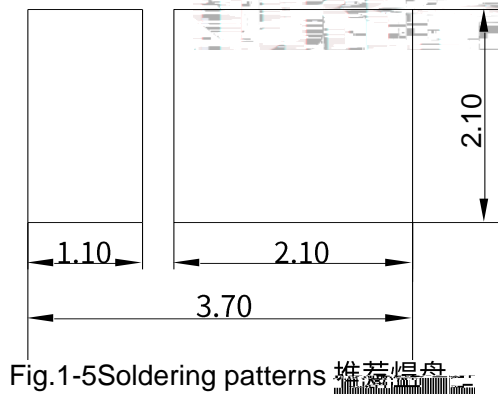


Fig.1-5 Soldering patterns 堆基焊盘

Notes 备注:

1. All dimensions units are millimeters. 所有尺寸标注单位为毫米
2. All dimensions tolerances are $\pm 0.2\text{mm}$ unless otherwise noted. 除另有说明外，所有尺寸公差均为 ± 0.2 毫米

1.5 Product Parameters 产品参数

Table 1-1 Electrical / Optical Characteristics at Ts=25°C 电性与光学特性

Item 项目	Symbol 符号	Test Condition 测试条件	Value			Unit 单位
			Min. (最小值)	Typ (典型值)	Max. (最大值)	
Forward Voltage (正向电压)	V _F	I _F =60mA	2.6	---	3.1	V
Reverse Current (反向电流)	I _R	V _R =5V	---	---	10	uA
RF-30HI35DS-FF-3N 光通量	v	I _F =60mA	31	---	36	lm
RF-40HI35DS-FF-3N 光通量	v	I _F =60mA	31	---	36	lm
RF-50HI35DS-FF-3N 光通量	v	I _F =60mA	31	---	36	lm
RF-30HI35DS-FF-3N 光合光子效率	PPE	I _F =60mA	---	2.80	---	J
RF-40HI35DS-FF-3N 光合光子效率	PPE	I _F =60mA	---	2.93	---	J
RF-50HI35DS-FF-3N 光合光子效率	PPE	I _F =60mA	---	2.92	---	J
Viewing Angle (发光角度)		I _F =60mA	---	120	---	deg
Color Rendering Index (显色指数)	R _a	I _F =60mA	80	---	---	---
Thermal Resistance. (热阻)	R _{THJ-S}	I _F =60mA	---	20	---	/W

Table 1-2 Absolute Maximum Ratings at Ts=25°C 绝对最大值

Parameter (参数)	Symbol (符号)	Rating (值)	Units (单位)
Power Dissipation (功耗)	P _D	558	mW

Forward Current (正向电流)	I_F	180	mA
Peak Forward Current (峰值电流)	I_{FP}	240	mA
Reverse Voltage (反向电压)	V_R	5	V
Electrostatic Discharge (HBM) (静电)	E_{SD}	2000	V

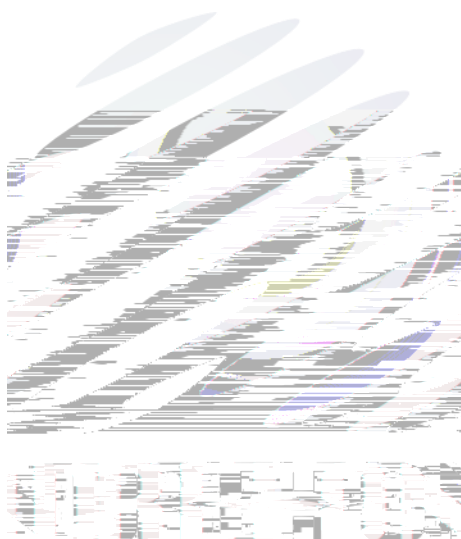
Notes 备注:

- 1/10 Duty cycle, 0.1ms pulse width. 脉宽0.1ms,占空比1/10.
- The above forward voltage measurement allowance tolerance is $\pm 0.1V$. 以上所示电压测量误差 $\pm 0.1V$.
- The above color coordinates measurement allowance tolerance is ± 0.003 . 以上所示坐标测量误差 ± 0.003 .
- The above luminous flux measurement allowance tolerance $\pm 10\%$. 上述光通量的测试允许公差为 $\pm 10\%$.
- The above Ra measurement allowance tolerance ± 1 . 上述显色指数测试允许公差为 ± 1 .
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product. 使用功率不能超过规定的最大值。
- All measurements were made under the standardized environment of Refond. 基于瑞丰现有的所有测试都是标准测试平台。
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED使用的最大电流需要根据散热条件确定, 结温不能超过最大值。
- ESD yield is over 90% at 2000V ESD (HBM). ESD protection during products handing is needed. 90%的LED通过人体模式ESD2000V 测试, 在操作时请注意静电防护。

1.6 Bin Range Of Forward Voltage and Luminous Flux (IF=60mA)电压与流明分 BIN 范围(IF=60mA)

Table 1-3

V _F V	F1	F2	G1	G2	H1
	2.6-2.7	2.7-2.8	2.8-2.9	2.9-3.0	3.0-3.1
RF-30HI35DS-FF-3N v lm	RFE	RFF	RGA	/	/
	31-32	32-33	33-36	/	/
RF-40HI35DS-FF-3N v lm	RFE	RFF	RGA	/	/
	31-32	32-33	33-36	/	/
RF-50HI35DS-FF-3N v lm	RFE	RFF	RGA	/	/
	31-32	32-33	33-36	/	/



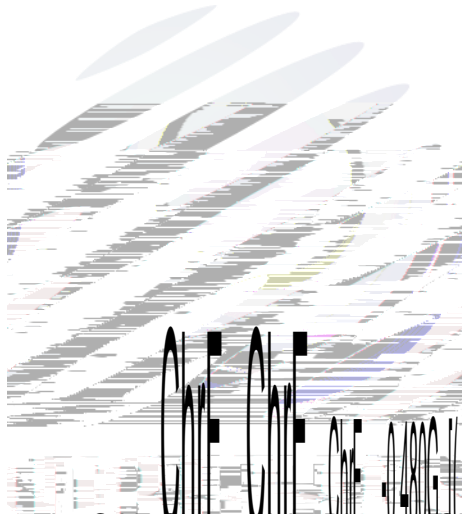


Fig 1-6 The C.I.E Chromaticity Diagram (C.I.E D)

1.7 Typical optical characteristics curves 典型光学特性曲线

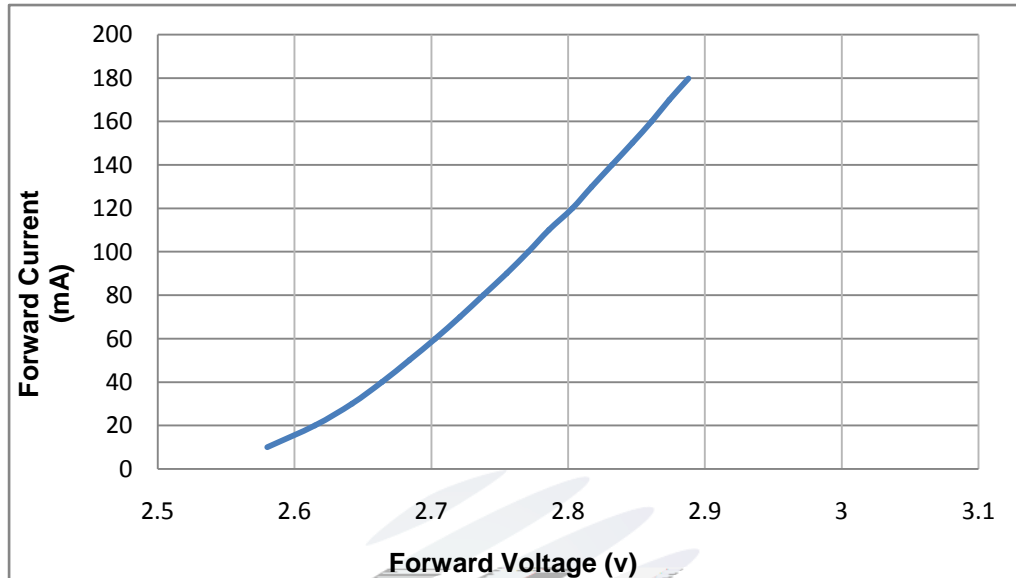


Fig 1-7 Forward Voltage Vs. Forward Current 伏安特性曲线

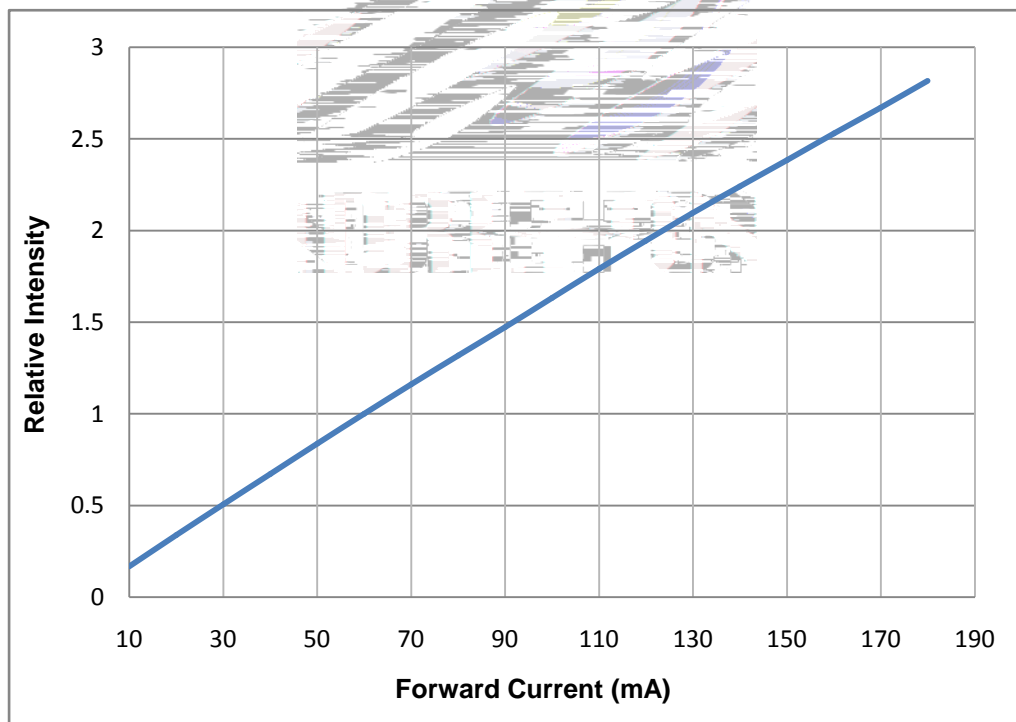


Fig 1-8 Forward Current Vs. Relative Intensity 正向电流与相对光强特性曲线

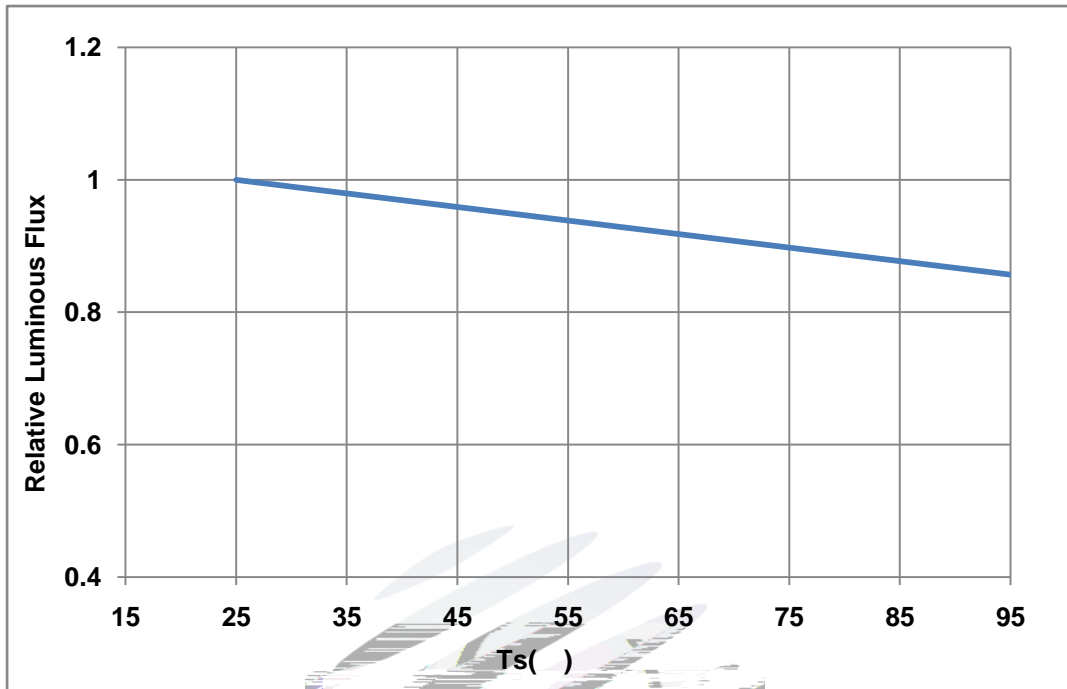


Fig 1-9 Solder Temperature Vs Relative Intensity 管脚温度与相对光强特性曲线

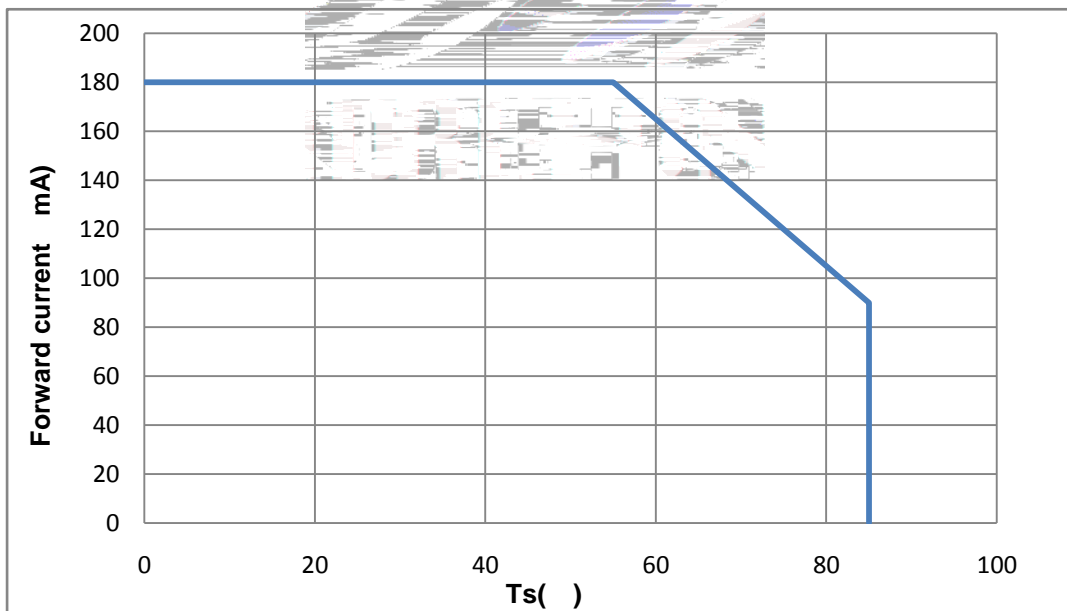
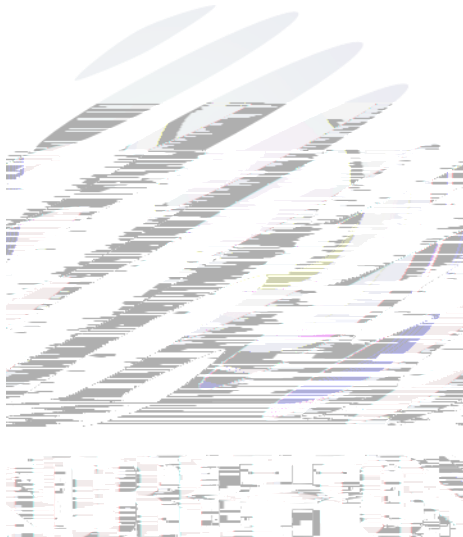


Fig 1-10 Solder Temperature Vs Forward Current 管脚温度与正向电流特性曲线



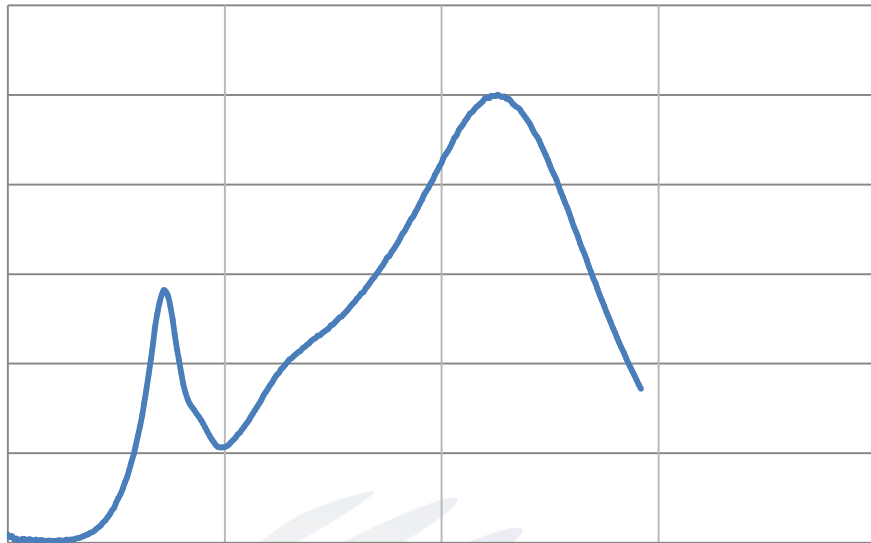
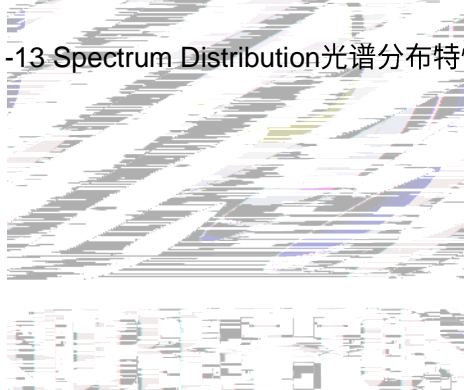


Fig 1-13 Spectrum Distribution 光谱分布特性曲线



2. Packaging 产品包装

2.1 Packaging Specification 包装规格

Package:Max 4000pcs/reel.包装每卷最多 4000pcs。

2.1.1 Carrier Tape Dimension 载带尺寸

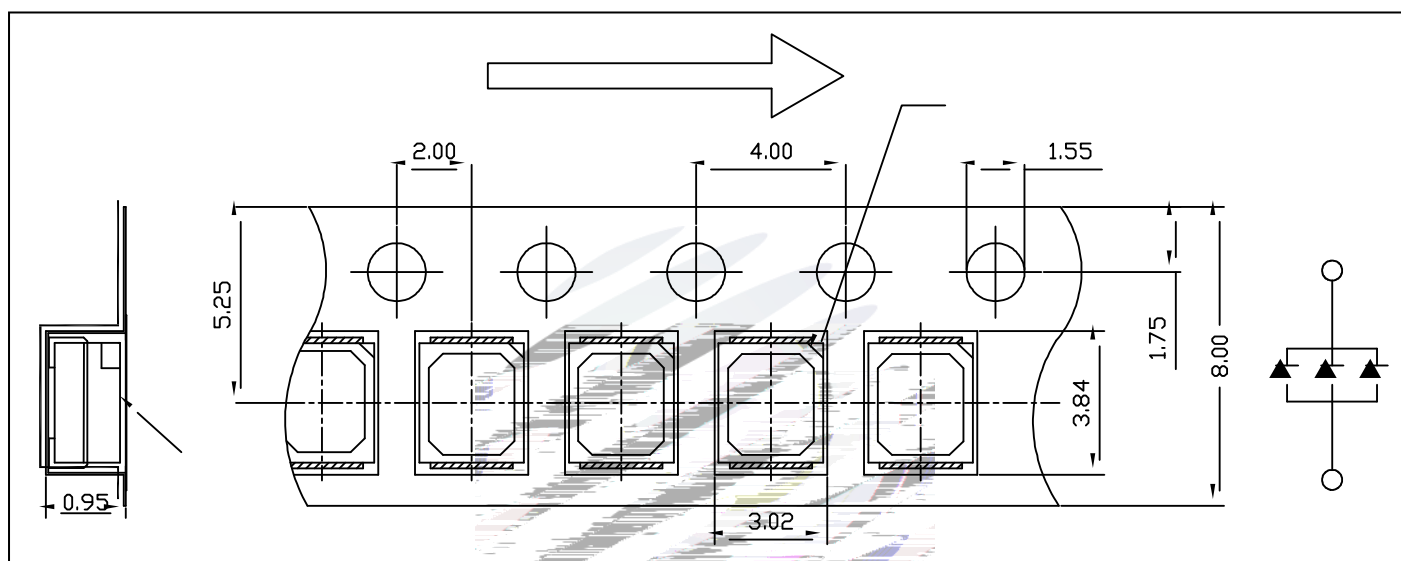
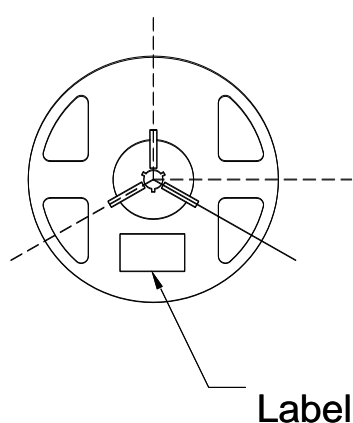


Fig.2-1 Carrier Tape Dimension 载带尺寸

2.1.2 Reel Dimension 卷盘尺寸



Label

Fig.2-2 Reel 卷盘

Table 2-1 Reel Dimension 卷盘尺寸

A	10.5±0.5mm
B	178±1mm
C	59±1mm
D	13.5±0.5mm

Notes 备注:

The tolerances unless mentioned ± 0.1 mm. Unit : mm 注：未注公差为 ± 0.1 毫米，尺寸单位：毫米。

2.1.3 Label Form Specification 标签规格

Table 2-2 Label Parameter 标签参数

PART NO.	Part Number 品名
SPEC NO.	Spec Number 规格
LOT NO.	Lot Number 批次号
BIN CODE	

Fig 2-3 Label Form 标签模板

2.2 Moisture Resistant Packing 防潮包装

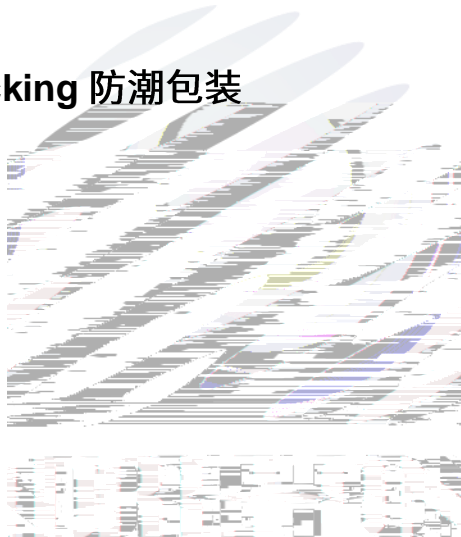
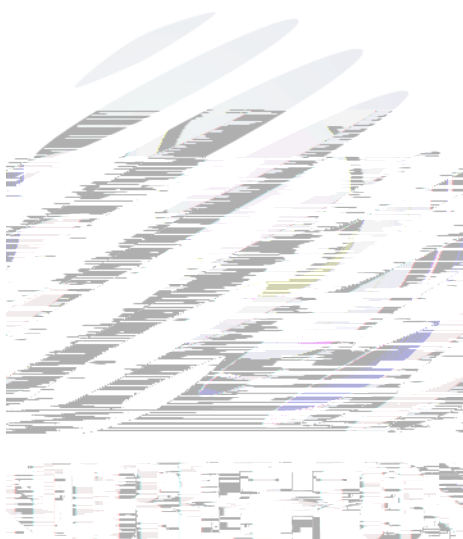


Fig.2-4 Packing specification 包装说明

2.3 Cardboard Box 包装纸箱

Fig.2-5 Cardboard Box 包装纸箱



2.5 Criteria For Judging Damage 失效判定标准

Table 2-4 Criteria for judging damage 失效判定标准

Test Items 项目	Symbol 符号	Test Condition 测试条件	Criteria For Judgement 判定标准	Applicable project 适用项目
Forward Voltage 电压	V_F	$I_f=60mA$	$\leq \pm 10\%$	Reflow Thermal Shock
Luminous Intensity 光强	I_v	$I_f=60mA$	Maintenance $\geq 90\%$ 光强维持率	High and Low Temperature Storage Life Test
Lamp Bead Light Test 灯珠点亮测试	/	$I_f=60mA$	No open circuit short circuit or flicke 无开路、短路、闪变	High Temperature High Humidity Life Test

Notes 备注:

- 1.U.S.L: Upper standard level 规格上限 L.S.L: Lower standard level 规格下限
- 2.The above reliability tests are based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experimental was taken under good heat dissipation conditions.When customers applies the LED to the series and parallel circuit,should take consideration of all the factors such as the current,voltage distribution,heat dissipation and others. 以上可靠性测试是基于瑞丰现有试验平台颗/条 LED 在良好散热条件验证下的结果。客户端将 LED 应用于串、并联线路时,需自行评估电流、电压分配、散热等问题。
- 3.The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. 以上技术数据仅为产品的典型值,仅供参考,不作任何应用条件及应用方式的保证。

3. SMT Reflow Soldering Instructions SMT 回流焊说明

3.1 SMT Reflow Soldering Instructions SMT 回流焊说明

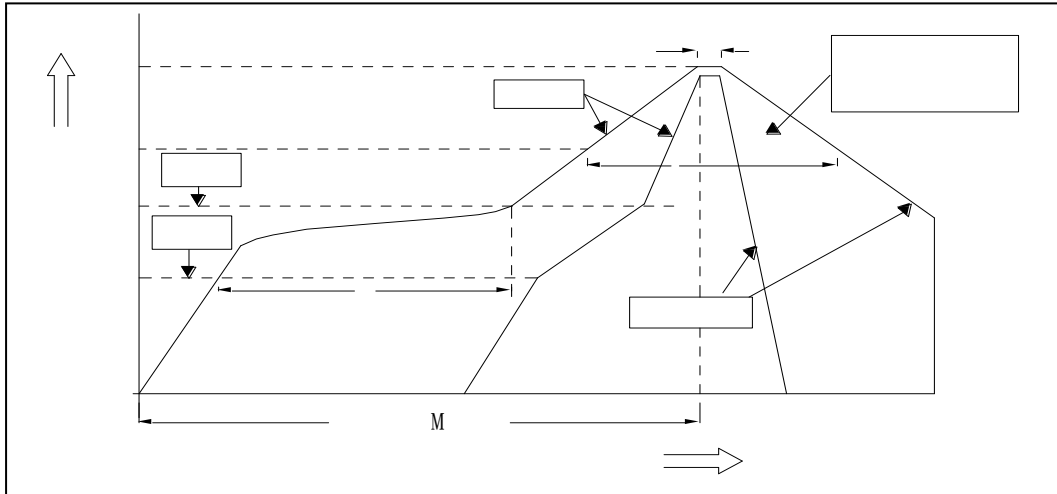


Fig.3-1 SMT Reflow Soldering Instructions SMT 回流焊说明

Table 3-1 SMT Reflow Soldering parameters SMT 回流焊参数

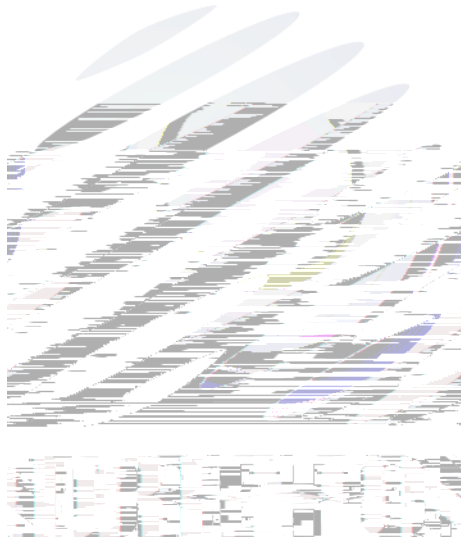
Average temperature rise speed 平均升温速度 (T _{max} 至T _P)	最高3°C/秒 Max 3 °C/ s
Preheating: minimum temperature 预热: 最低温度 (T _{min})	150 °C
Preheating: Max temperature 预热: 最高温度 (T _{max})	200 °C
Preheating: Time 预热: 时间 (T _{min} 至T _{max})	60 - 120秒 60s-120s
Time limited to maintain high temperature: the temperature 限时维持高温: 温度 (T _L)	217 °C
Time limited to maintain high temperature: The Time 限时维持高温: 时间 (t _L)	最多60秒 Max 60s
Peak /Classification of temperature:峰值 / 分类温度 (T _P)	260 °C
Time limit classification of peak temperature time 限时峰值分类温度: 时间 (t _p)	最多10秒 Max 10s
与实际峰值温度 (T _P) 相差 5 °C 以内的保持时间 Hold time within 5 °C with the actual peak temperature (T _P)	最多30秒 Max 30s

降温速度 Cooling speed	最高6 °C/秒 Max 6 °C/ s
25 °C 升至峰值温度所需时间 Tp	Needed time from 25 °C to 最多8分钟 Max 8minutes

Notes 备注:

(1)Reflow soldering should not be done more than two times. In the case of more than 24 hours passed soldering after first, LEDs will be damaged. 回流焊次数不可以超过两次，两次回流焊的时间间隔如果超过24小时，LED可能由于吸湿而损坏。

(2)When soldering , do not put stress on the LEDs during heating.当焊接时，不要在材料受热时用力压胶体表面。



表面较软，用力按压胶体表面会影响LED可靠性，因此应有预防措施避免在按压器件，当使用吸嘴时，胶体表面的压力应是恰当的。

(2) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering. 回流焊之后冷却过程中，不要对材料施加外力，也不要震动，回流焊后，不要采用激剧冷却的方式。

4. Handling Precautions 产品使用注意事项

4.1 Handling Precautions 产品使用注意事项

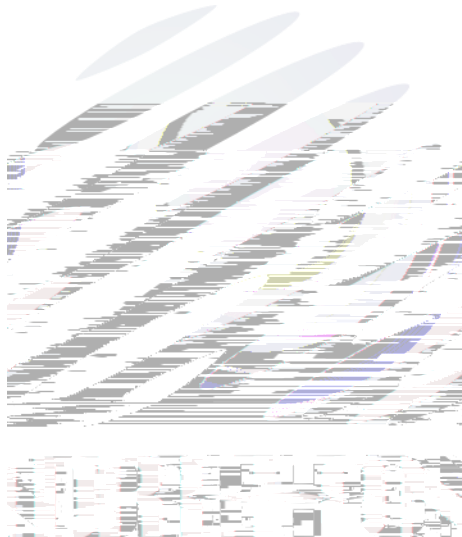
(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM. 这只是一个建议，不作任何品质担保。

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. 为了防止外界物质进入 LED 内部以造成 LED 的损伤，所处环境及所用套件等等，单一的溴元素含量要求小于 900PPM，单一氯元素含量要求小于 900PPM，溴元素与氯元素总含量必须小于 1500PPM. 这只是一个建议，不作任何品质担保。

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability. To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use

adhesives that outgas organic vapor.
子及热的条件下，会导致 LED

LED 内部，在通电产生光



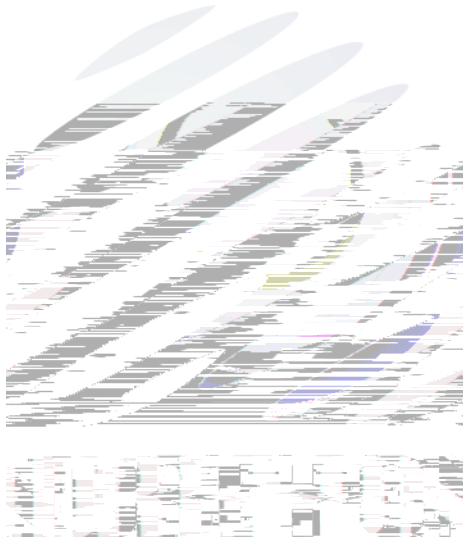
(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED. 与其他封装胶相比, 硅胶通常较软, 表面易吸附脏物, 应用时应特别注意。当对产品洁净度要求较高时, 回流焊以后需要采用恰当清洗方式, 我们推荐用异丙醇作清洗剂, 如需要用到其他清洗剂, 必须保证不会破坏封装体, 超声清洗可能会对 LED 带来损害, 不推荐这种清洗方式。

Table 4-1 Storage 储存

Conditions 种类		Temperature 温度	Humidity 湿度	Time 时间
Storage	Before Opening Aluminum Bag 拆包前	$\leq 30^{\circ}\text{C}$	$\leq 75\%$	Within 1 Year From Date 一年内
	After Opening Aluminum Bag 拆包后	$\leq 30^{\circ}\text{C}$	$\leq 60\%$	24hours 24小时
Baking 烘烤		$60 \pm 5^{\circ}\text{C}$	-	$\geq 24\text{hours}$ 大于24小时

(8) If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed after unpacking and based on the following condition (60 ± 5) $^{\circ}\text{C}$ for above 24 hours. 如果干燥剂或包装失效, 或者产品不符合以上有效储存条件, 需拆包后进行烘烤, 烘烤条件: $60 \pm 5^{\circ}\text{C}$, 大于 24 小时。

If the package is flatulence or damaged, please notify the sales staff to assist. 如果包装胀气或者破





Declare 申明

This specification is written both in English and in Chinese and the latter is formal.

产品规格书以中英文方式书写，若有冲突以中文版本为准。