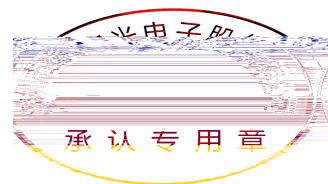
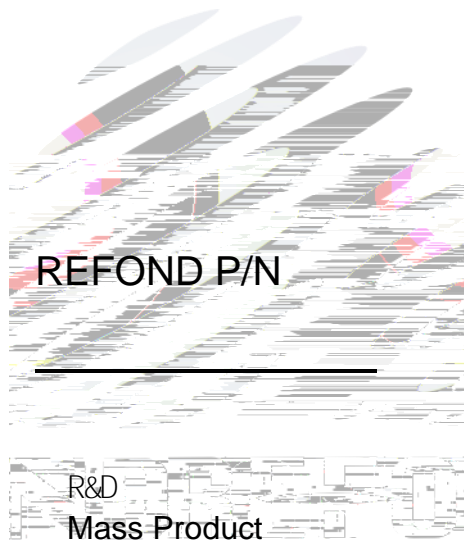
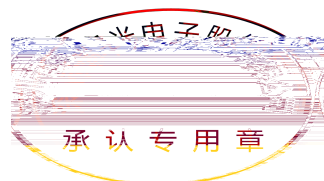


# SPECIFICATION



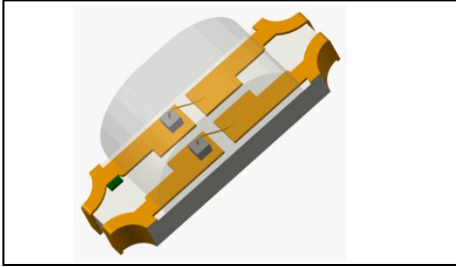
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# 1. Description

## 1.1 General Description



The Colour LED which was fabricated using a yellow-green chip and red chip, Package Dimension : 3.2mmX1.0mmX1.48mm.

LED

3.2mmX1.0mmX1.48mm

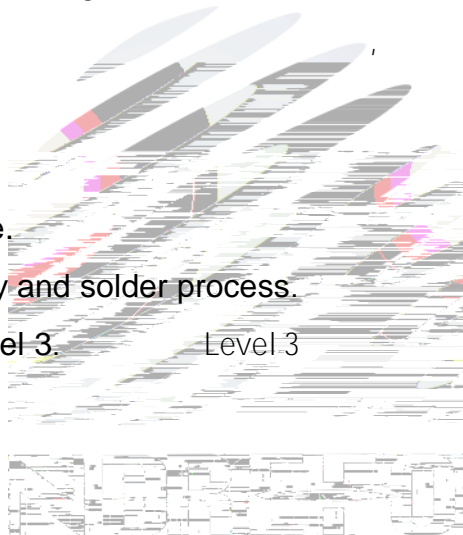
## 1.2 Features

Extremely wide viewing angle.

Suitable for all SMT assembly and solder process.

Moisture sensitivity level: Level 3.

RoHS compliant. RoHS



SMT

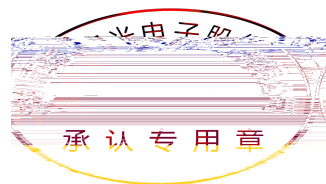
Level 3

## 1.3 Application

Optical indicator.

Switch and symbol, display.

General use.



## 1.4 Package Dimension

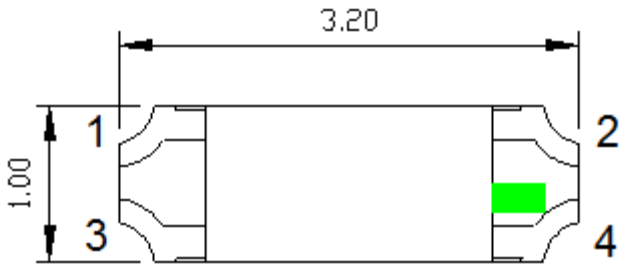


Fig.1-1 Top view

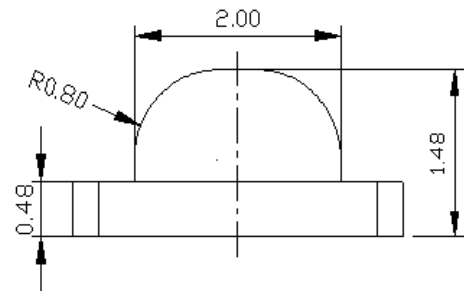


Fig.1-2 Side view

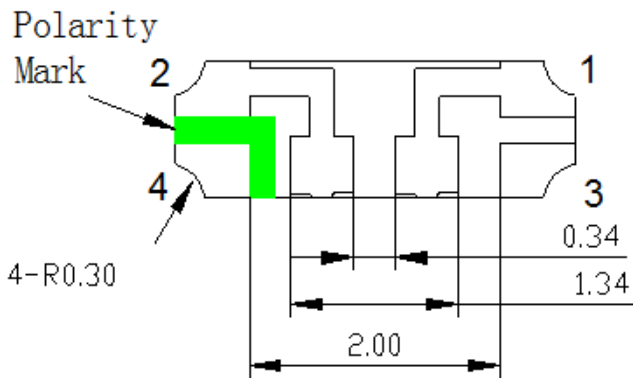


Fig.1-3 Bottom view

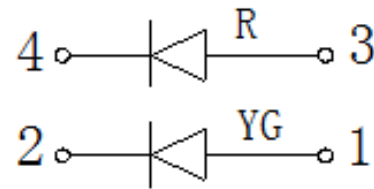


Fig.1-4 Polarity

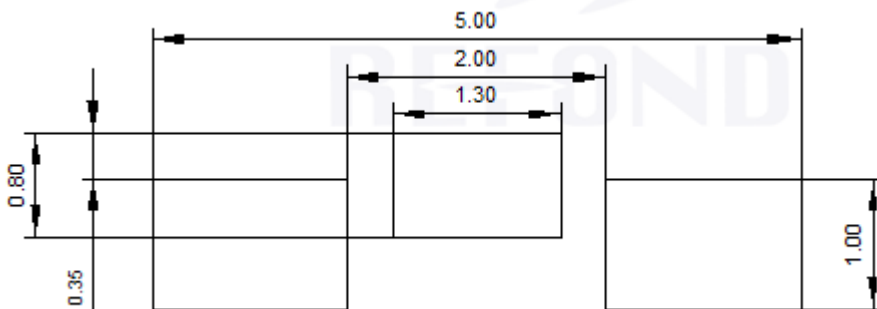
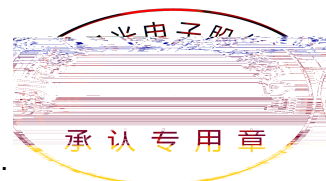


Fig.1-5 Soldering patterns

### Notes

1. All dimensions units are millimeters.

All dimensions tolerances are  $\pm 0.2$ mm unless otherwise noted.



$\pm 0.2$

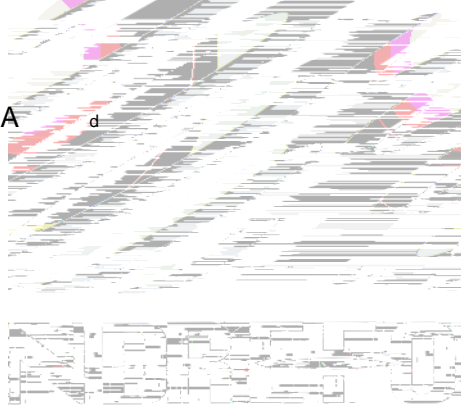
## 1.5 Product Parameters

Table 1-1 Electrical / Optical Characteristics at Ts=25°C

Item	Test Condition	Symbol		Code	Value			Unit
					Min. ( )	Typ.	Max.	
Spectral Half Bandwidth	I <sub>F</sub> =20mA	Δ	R	/	--	15	--	nm
			YG		--	15	--	
Forward Voltage	I <sub>F</sub> =20mA	V <sub>F</sub>	R	1L	1.8	--	2.4	V
			YG	1L	1.8	--	2.4	
			R					

Dominant wavelength

I<sub>F</sub>=20mA

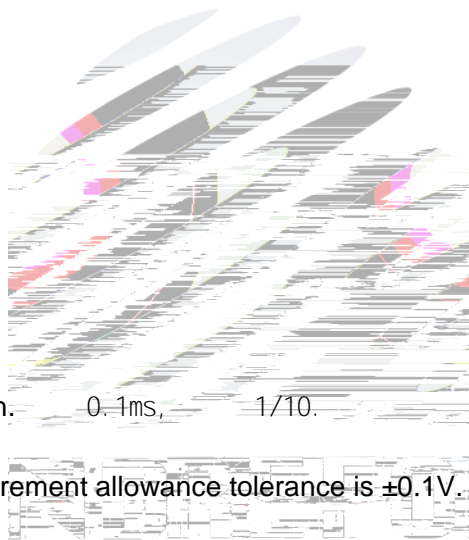


nm

Notes : V<sub>R</sub>=5V For test conditions. V<sub>R</sub>=5V

Table 1-2 Absolute Maximum Ratings at Ts=25°C

Parameter	Symbol	Rating
-----------	--------	--------



Notes

1. 1/10 Duty cycle, 0.1ms pulse width.      0.1ms,      1/10.
2. The above forward voltage measurement allowance tolerance is  $\pm 0.1V$ .       $\pm 0.1V$ .
3. The above dominant wavelength measurement allowance tolerance is  $\pm 2nm$ .       $\pm 2nm$
4. The above luminous intensity measurement allowance tolerance  $\pm 10\%$ .       $\pm 10\%$
5. Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.
6. All measurements were made under the standardized environment of Refond.
7. When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED

## 1.6 Typical Optical Characteristics Curves

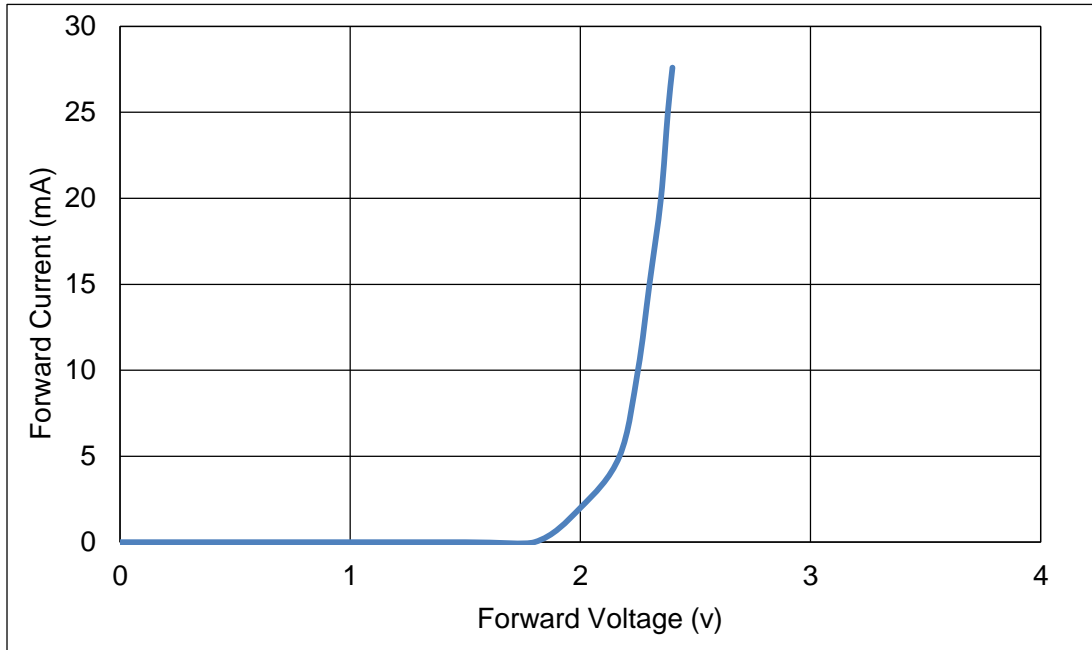


Fig.1-6 Forward Voltage Vs Forward Current

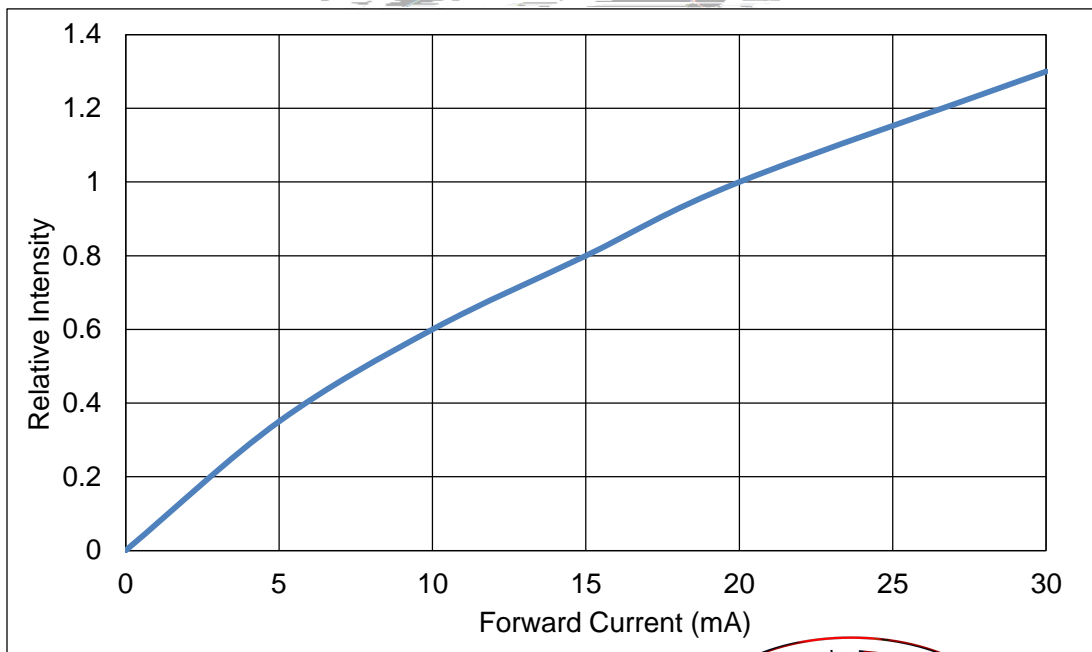
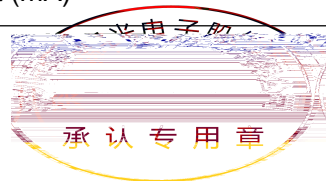


Fig.1-7 Forward Current Vs Relative Intensity



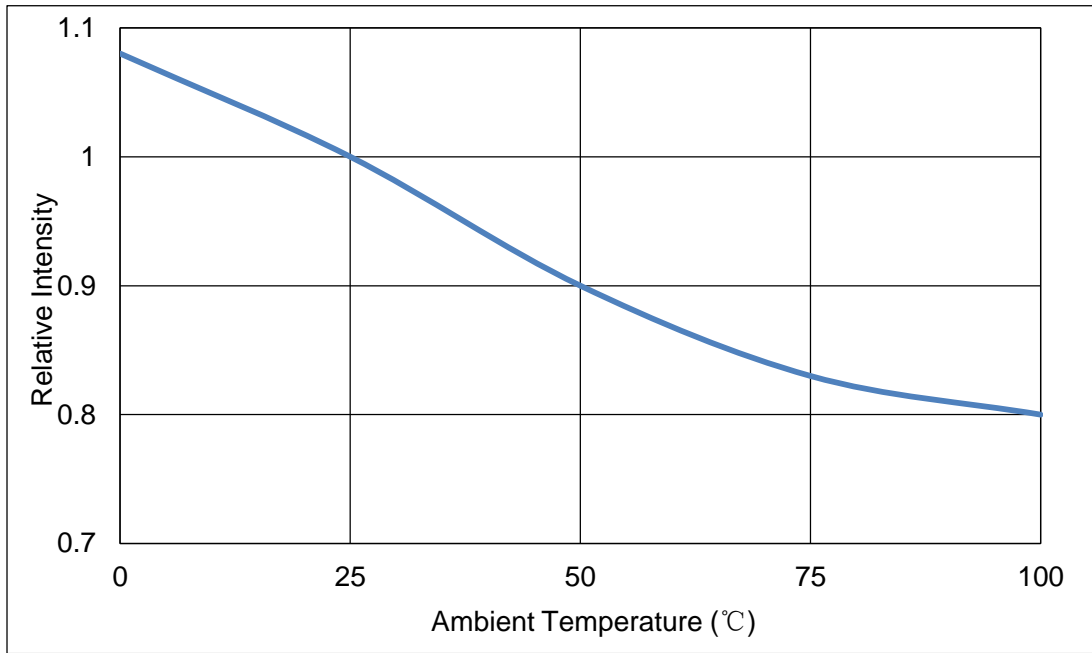


Fig.1-8 Pin Temperature Vs Relative Intensity

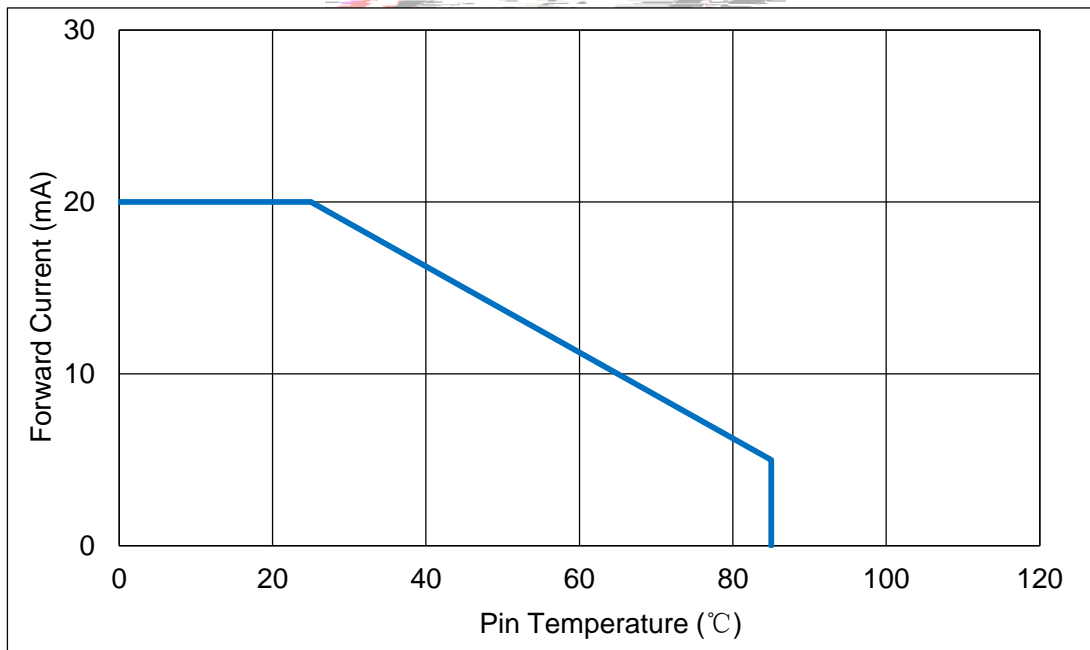
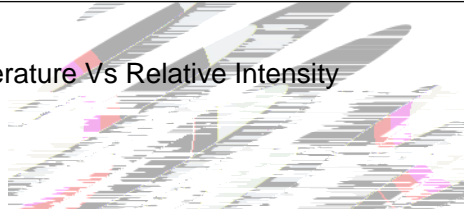
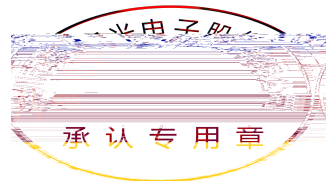


Fig.1-9 Pin Temperature Vs Forward Current





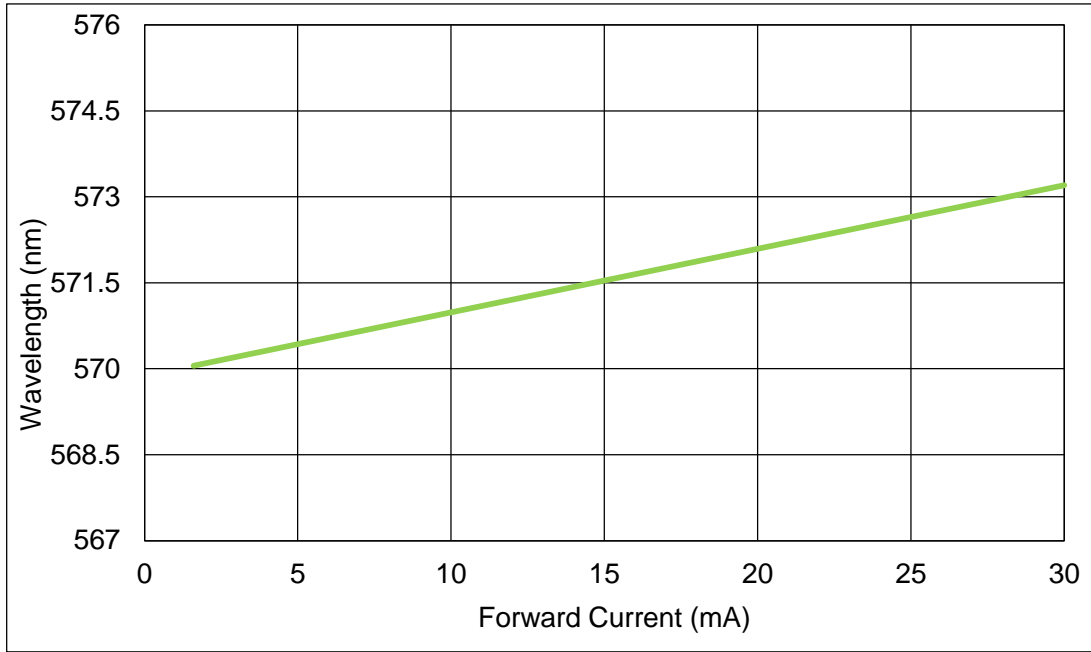


Fig.1-10 Forward Current Vs Dominate Wavelength (Ta=25 °C)

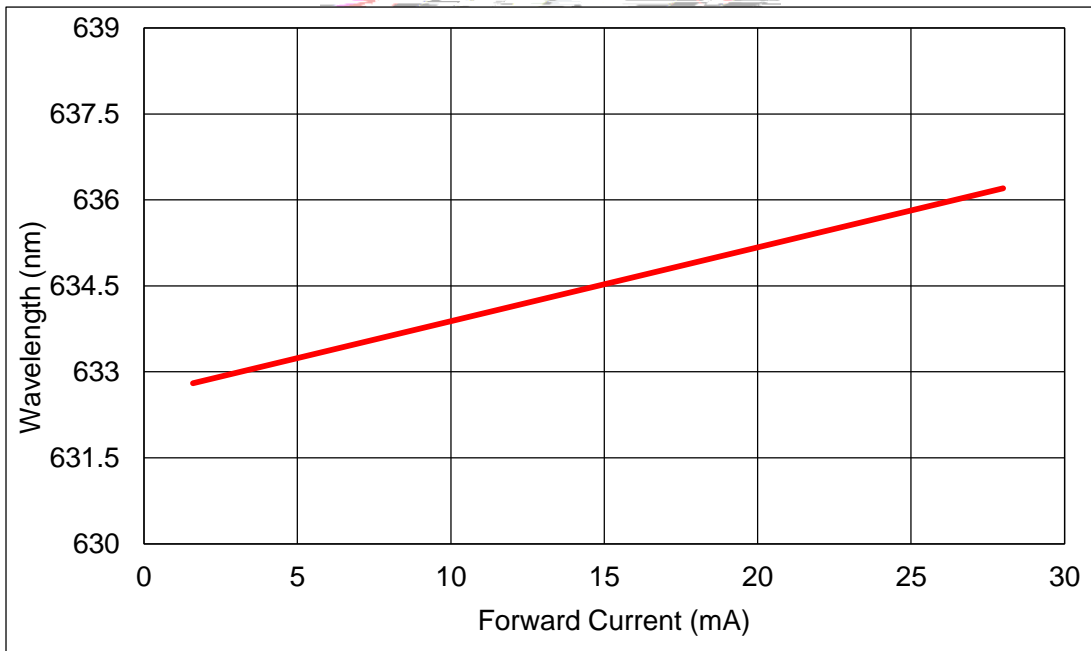
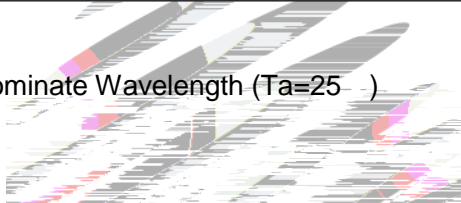
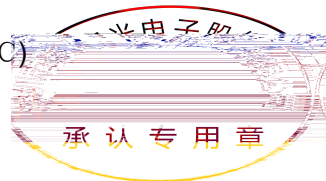


Fig.1-11 Forward Current Vs Dominate Wavelength (Ta=25°C)



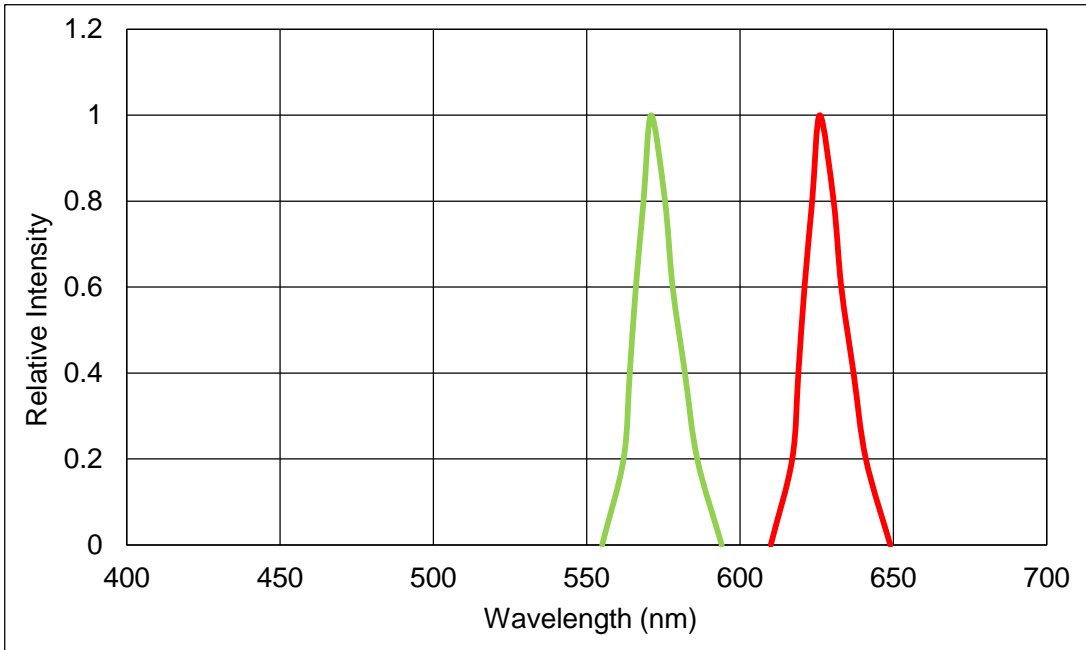


Fig.1-12 Relative Intensity Vs Wavelength (Ta=25°C)

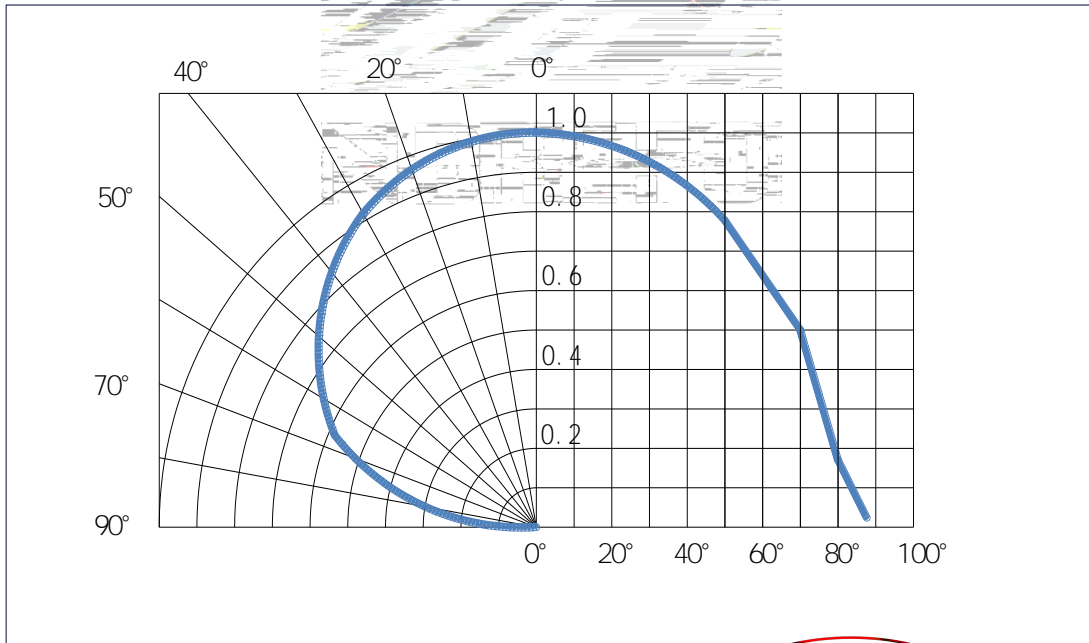
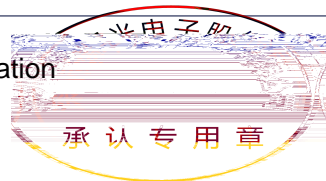


Fig.1-13 Diagram characteristics of radiation





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### 2.1.3 Label Form Specification

Table 2-2 Parameter

PART NO.	Part Number
SPEC NO.	Spec Number
LOT NO.	Lot Number
BIN CODE	Bin Code
	Luminous flux
XY	Chromaticity Bin
V <sub>F</sub>	Forward Voltage
WLD	Wavelength
QTY	Packing Quantity
DATE	Made Date

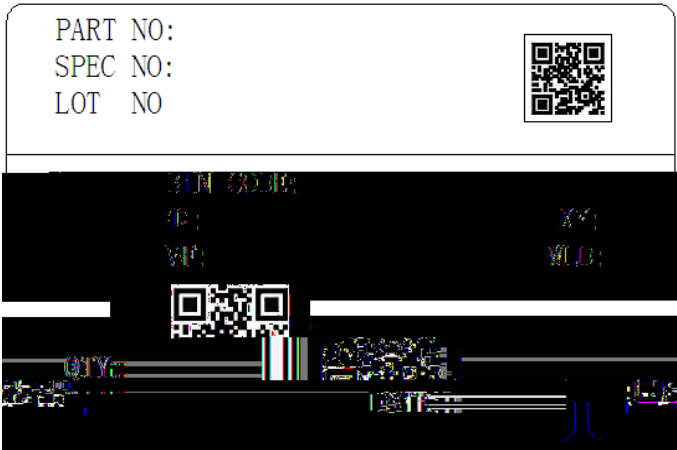
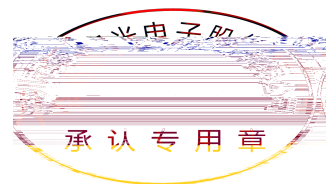


Fig. 2-3 Label Form Specification

### 2.2 Moisture Resistant Packing



Fig.2-4 Moisture Resistant Packing



## 2.3 Cardboard Box

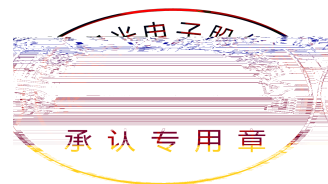
Fig.2-5 Cardboard Box

## 2.4 Reliability Test Items And Conditions

Table 2-3 Reliability Test Items And Conditions

Test Items

Ref.Standard



## 2.5 Criteria For Judging Damage

Table 2-4 Criteria For Judging Damage

Test Items	Symbol	Test Condition	Criteria For Judgement	
			Min.	Max.
Forward Voltage	$V_F$	$I_F=20mA$	-	U.S.L*)x1.1
Reverse Current	$I_R$	$V_R= 5V$	-	U.S.L*)x2.0
Luminous Flux		$I_F=20mA$	L.S.L*)x0.7	-

### Notes

1.U.S.L: Upper standard level

L.S.L: Lower standard level

2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. When customers applies the LED to the series and parallel circuit,should take consideration of all the factors such as the cET363m 0.0080rpt84F746

### 3. SMT Reflow Soldering Instructions SMT

#### 3.1 SMT Reflow Soldering Instructions SMT

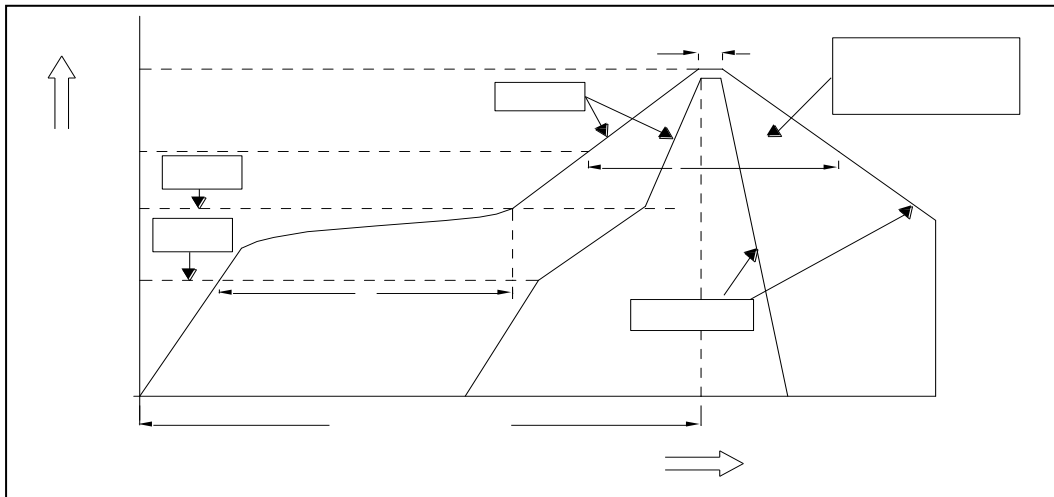


Fig.3-1 SMT Reflow Soldering Instructions SMT

Table 3-1 Parameters

Average temperature rise speed	$T_{smax}$	$T_P$	3 °C/	Max 3 °C/ s
Preheating: minimum temperature	( $T_{smin}$ )		150 °C	
Preheating: Max temperature	( $T_{smax}$ )		200 °C	
Preheating: Time	$T_{smin}$	$T_{smax}$	60 - 120	60s-120s
Time limited to maintain high temperature: the temperature ( $T_L$ )			217 °C	
Time limited to maintain high temperature: The Time ( $t_L$ )			60	Max 60s
Peak /Classification of temperature: / ( $T_P$ )			260 °C	
Time limit classification of peak temperature time $t_p$			10	Max 10s
( $T_P$ ) 5 °C		Hold time within 5 °	30	Max 30s
C with the actual peak temperature ( $T_P$ )				
Cooling speed			6 °C/	Max 6 °C/ s
25 °C		Needed time from 25 °C to $T_p$	8	Max 8 minutes

Notes

(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings, LED will be damaged. 24 LED

(2)Whensoldering , do not put stress on the LEDs during heating.

3.1.1 Soldering Iron

(1) When do soldering by hand, keep the temperature of iron below less 300°C less than 3 seconds. 300 3

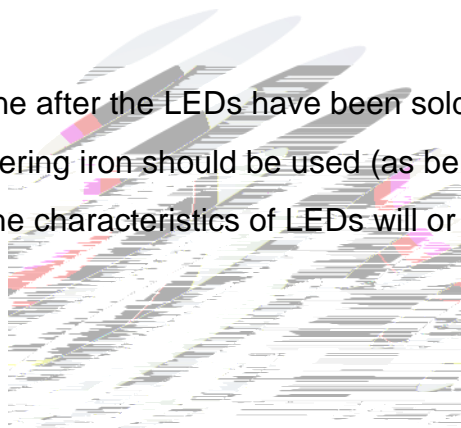
(2) Soldering by hand should be done only one time.

3.1.2 Repairing

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED

LED



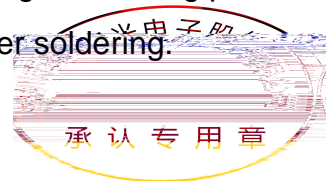
3.1.3 Cautions

(1) The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be impacted on the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when use the picking up nozzle, the pressure on the silicone resin should be proper. LED

LED

(2) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.LED PCB

(3) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.





## 4. Handling Precautions

### 4.1 Handling Precautions

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED LED



(4) Handle the component along the side surface by using forceps or appropriate tools; Do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry.

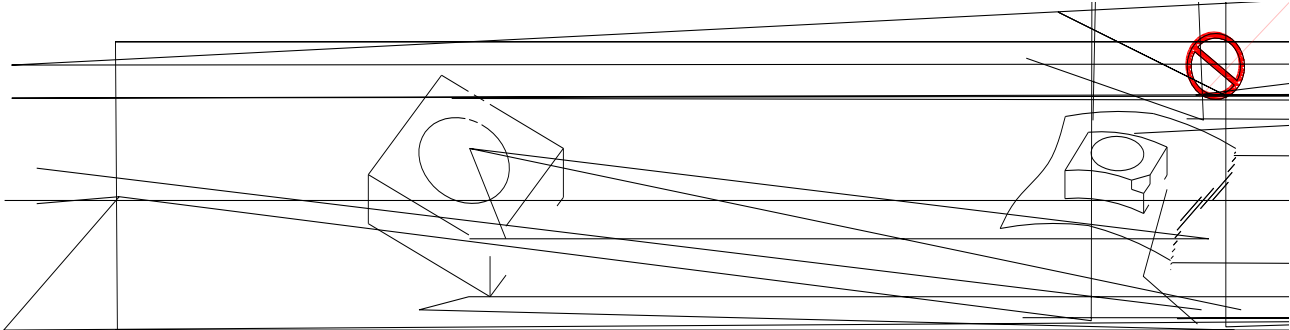
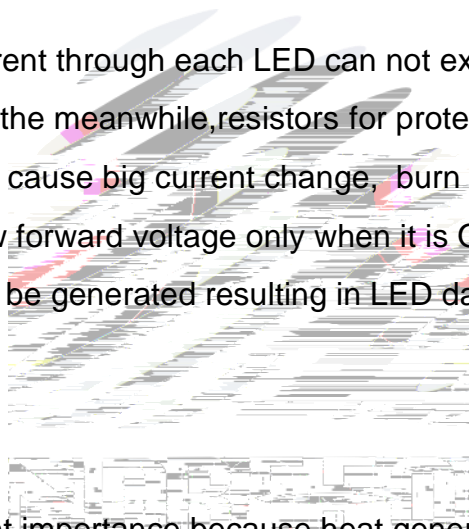


Fig 4-1 产品使用注意事项

(5) In designing a circuit, the current through each LED can not exceed the absolute maximum rating specified for each LED. In the meanwhile, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage.



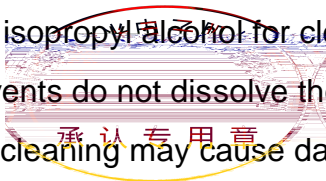
LED

LED

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design.

LED

(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the



LED.

LED

Table 4-1 Storage

Conditions		Temperature	Humidity	Time
Storage	Before Opening Aluminum Bag	30	75%	Within 1 Year From Date
	After Opening Aluminum Bag	30	60%	24hours 24
Baking		60± 5	-	24hours 24





Declare

This specification is written both in English and in Chinese and the latter is formal.

